DESIGN PROJECT 2021: AUXILIARY POWER UNIT (APU) DETECTION BY THERMOGRAPHY

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Introduction

The concern is air pollution and greenhouse gas emissions at ground level.

Aircraft doing stopover contribute up to 18% to the total NOx emission, 23% for CO emission.

They are doing so using a device called APU
What is an APU?

It is a gas turbine, used as a back-up motor.

It provides the following services: main engine starting, heat, air conditioning and electrical power.

It uses kérosène as fuel and function with combustion.
In 2022, the DGAC plans to set new regulations concerning the use of APU.

The EuroAirport wants to examine what monitoring system can be implemented.

This project focuses on the possibility to achieve it by thermography.
Methodology

- Data acquisition
- Image processing
  - Aircraft movement
  - APU shutdown
  - APU startup
- Implementation of automation
Data Acquisition

Material
Camera: FLIR C2
Optical resolution (pixels): 160x120
Thermal resolution (pixels): 80X60

Measurements
2 measurement sessions.
6 landings and 6 departures were recorded.
5 APU shutdowns and 4 APU start-ups
Challenges:
- Aircraft arrival detection.
- Resilience to interfering movements.

Settings:
- The camera is at a distance of 20 meters from the aircraft.
- It is placed so that the vision is perpendicular to the trajectory of the aircraft.
- The camera needs to be in a static position.
Image Processing

Step 1: Extraction of images every 3 seconds from the video.

Step 2: Removing black borders & transformation in a grey-scaled image

Step 3: Calculation of threshold based on a difference analysis.

Step 4: Creation of binary images.

Aircraft movement
Aircraft movement - Step 5: Difference analysis based on binary images.
Image Processing

- Peak intensity : 0.2

- Peak duration : 12 secondes
Image Processing

Aircraft movement - parameter analysis

- Diff Peak : 10^5

Arrival
Ia = 13.2 × 10^4

Departure
Id = 7.98 × 10^4
APU shutdown is detected by flow detection.

A fully operating APU produces a visible heat flux.

The absence of heat flux is characteristic of an APU shutdown.
Image Processing  
APU shutdown - flow detection

Step 1: Recovery of the grey-scaled images.

Step 2: Setting of appropriate thresholds.

Step 3: Transformation in a binary image.

Step 4: Clean mask by blob selection, smoothing & closing operation to remove noise.

Step 5: Detection of bottleneck with hough lines and turbine location.

Step 6: Separation of area of interest.
Image Processing  APU shutdown - flow detection

Once the horizontal blob is not detected, the engine is displayed.

This is meaning that the APU was shut down.
Limitation on rotation

The angle between the camera and the heat flux does not allow to always have an horizontal flux for the analysis. In this case, the hough lines cannot be correctly implemented. For now, the method implies someone to input the rotation parameters.
Problem: Flow not constant.

Solution: detection of the turbine, not the flow.

Three white spots representative of a running APU appear on the image.
Image Processing

APU startup - turbine detection

Step 1: Recovery of the grey-scaled images.

Step 2: Smoothing of the image.

Step 3: Transformation in a binary image thanks to threshold
Image Processing

APU startup - Step 4: Detection of hotspots.

Detected hotspots can be 2 or 3.

Parameters:
- time
- blob area
- triangular shape
Three cases have to be considered.

- Arrival - Departure
- APU start-up - Departure
- Arrival - APU shutdown

Arrival and APU start-up detections are considered as starting points. Departure and APU shutdown detections are considered as ending points.

The running APU duration can be calculated in seconds as the time interval between the detections of a starting and an ending point.
## Results

<table>
<thead>
<tr>
<th></th>
<th>% of accurate detection</th>
<th>mean of APU-ON duration calculated</th>
<th>mean of APU-ON duration measured on-site</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aircraft Arrival</td>
<td>100%</td>
<td>7min</td>
<td>7min</td>
</tr>
<tr>
<td>APU shutdown</td>
<td>100%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>APU startup</td>
<td>75%</td>
<td>7min</td>
<td></td>
</tr>
<tr>
<td>Aircraft Departure</td>
<td>100%</td>
<td></td>
<td>11min</td>
</tr>
</tbody>
</table>
Limitations

Specific:
- Too low camera resolution to record in a single set.
- Method based on specific element.
- Problem with optimal data acquisition setting.
- Not enough observations.

General:
- 2 minutes delay between APU start up and the visible heat flux
- Heterogeneous background impact the heat flux detection.
- Limited site for camera position due to traffic on tarmac.
- Questionable quality of thermography on gaseous flux.
For further APU monitoring

A camera with a thermal resolution of 640X480 pixels
  • This would allow to record movement and APU startup/shutdown from a fixed point and in the same video.

A pre-analysis of the field to detect which stands are favorable for APU detection and where to place the camera
  • Distance up to 20 meters and observation from the left of the aircraft.
  • The height of the camera between 1 and 3 meters from the ground.

A sound-based method to reinforce the accuracy of APU start detection.
  • Also necessitates a an audio analysis program to filter out interfering noises.
Thank you for your attention!