

## **ACS200 Syringe Preparation Manual**

Version of 10.24.2017. Get the latest one at <a href="http://cmi.epfl.ch/photo/files/acs200/ACS200.syringe.manual.pdf">http://cmi.epfl.ch/photo/files/acs200/ACS200.syringe.manual.pdf</a>

## 1. Introduction

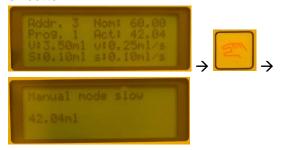
This user manual explains how to change and refill the manual syringe available in coater N°2 of the ACS200 automatic coater. Users should already be familiar with the ACS200 equipment before attempting this manipulation.

## 2. Changing the Syringe

- Put a second pair of nitrile gloves!
- To unlock the lateral doors of the ACS200 and access the coater 2 module, click on "Request Door Access" in the Overview window of the ACS200 user interface.



 On the syringe controller, switch from automatic to manual control of the syringe by pressing the "hand" button.

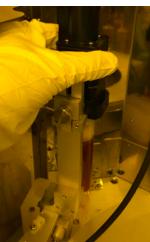


 The syringe motor speed switches from "slow" to "fast" by pressing the key N°5 on the controller.



 Remove the syringe from the robotic arm by unscrewing and lifting carefully the syringe module as shown below, then place it on a cleanroom paper sheet. ! If any resist droplets falls in the chamber, make sur to wipe and clean it with a cleanroom paper imbibed with IPA!

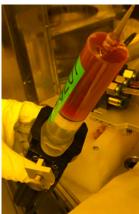






 Rotate the syringe ¼ turn to unclamp it from the motor block as shown below.

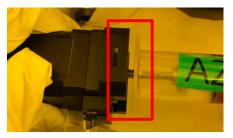




 Use the "down arrow" button to move the piston position down until the syringe can be safely and completely unscrewed.







 Proceed to the syringe exchange. Adjust the position of the piston with the arrows as necessary depending on the fill level of the new syringe.





 ! Make sure not to screw the new syringe too tight on the piston. It should just be fixed and have enough freedom to do the final ¼ turn to clamp it!



 Air is removed from the syringe using the "down arrow" in slow mode and facing the syringe upward. Clean with a paper sheet if any resist spills out.





 To complete the exchange, mount the syringe module back on the arm, switch the controller back to "automatic" mode.



 Close the CO2 lateral door and switch back to "Doors Not Accessible" on the UI.



## 3. Refilling the Syringe

 To refill the syringe, find resist bottles and teflon beakers in the cabinet under coater N°2. Pour some resist in the beaker as shown.



- Remove the syringe from the arm as explained in the previous section.
- Switch the syringe controller to manual mode.
- Deep the syringe tip into the resist and use the "up arrow" button to pump the resist into the syringe as shown below.





Reinstall the syringe (see previous section).