Power Management Challenges in Leg-Based Robotic Systems

October 27, 2022

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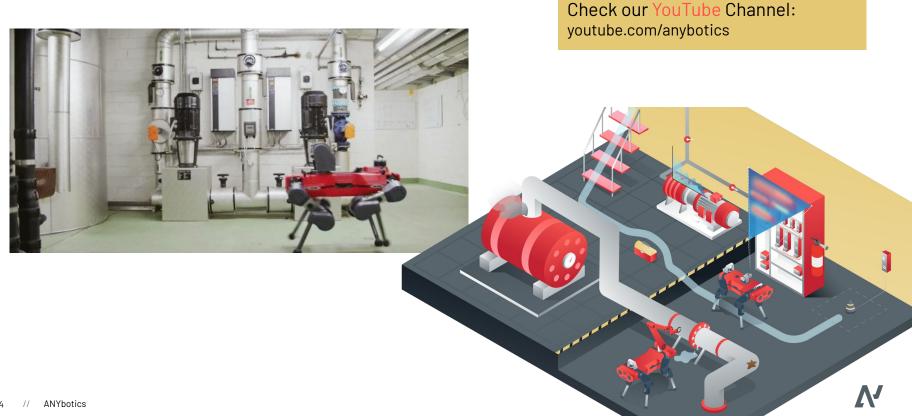
ANYbotics Company Overview

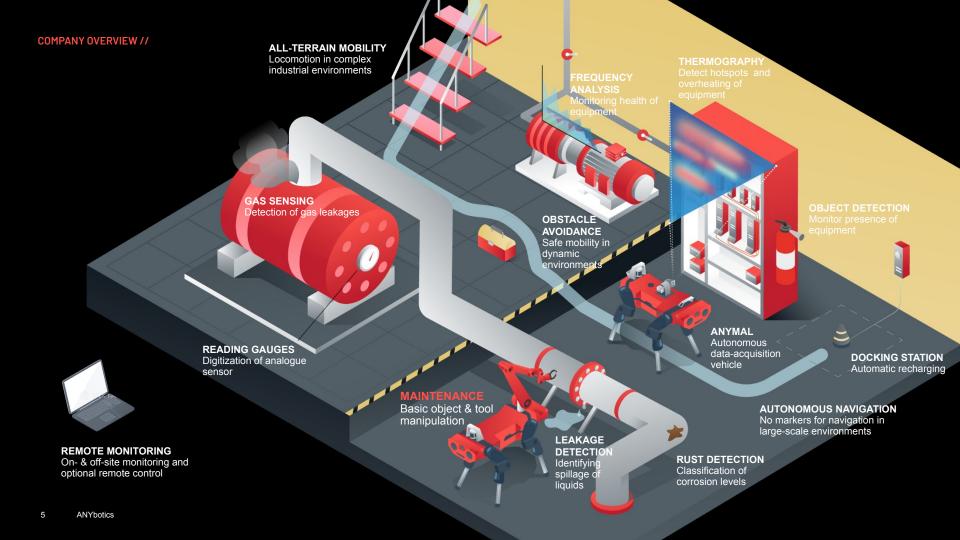


ANYbotics AG

Founded in 2016 as ETH Spin-Off Headcount: 100+ Headquartered in Oerlikon Development and Manufacturing of Autonomous Legged Robots for Industrial Inspection **ANYbotics**

Autonomous Legged Robots for Industrial Inspection





Modular platform with custom payload for inspection missions

ROBOTIC PLATFORM



Mass: 55 kg Payload: up to 15 kg Power: 2-3 h

Ingress protection: IP67 Speed: > 1.0 m/s

Operating temp.: 0-40 °C

STANDARD PAYLOADS

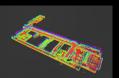
Optical zoom-camera

Thermal camera

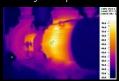
Ultrasonic microphone

High-power LED

INSPECTION INTELLIGENCE



Monitoring environment Building 3D maps



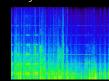
Checking equipment state Thermography



Checking material state Corrosion



Reading instruments
Gauges



Checking equipment health Acoustic inspection



Checking equipment health Leakage



Analyzing operation state Valves



Detecting events Gas



Detecting objects Fire extinguishers, humans, missing parts

Challenges in Mobile Robotics Power Systems

Wires and joints: Towards a Wireless Leg

Drives' Optimisation Considering Full System and Mission Profile

Wireless Charging Systems

Energy Storage & Peak Power

Towards a Wireless Leg

Cables are a pain

Especially the cables exposed to outdoor conditions are an important challenge.

The leg cables are subject to twisting and general tear/wear from repeated stresses.

In the Ex-certified robot, cumbersome cable potting is needed for maintaining pressurisation.

Let's remove them!

An integrated wireless power transfer + wireless communication interface for the leg joints would minimise/eliminate these pains.



Challenges

- Reliability, reliability and reliability.
- Space, weight and inertia limitations
- Thermal management
- Strongly pulsating loads (power path)
- Compliance with EMC norms
- Communication loss results in robot collapses





Drives' Comprehensive Optimisation

Drive design approach

Defined drive requirements:

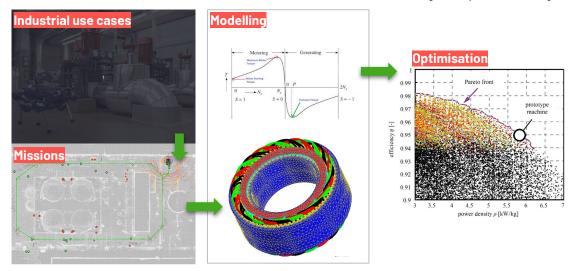
Torque/speed characteristics, mechanical stresses, electrical parameters (e.g. battery voltage), cooling situation, etc.

Apply well-known design approaches:

Select off-the-shelf components, design motor geometry and parameters, FEM simulations, etc.

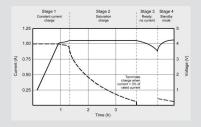
Comprehensive drive optimization

From high-level customer use cases through mission profiles and down to thermo-electro-mechanical modeling and optimized designs





Charging System



Current solution

Docking station with mechanical contacts

- Subject to wear & tear
- Exposed to the elements
- Prevents charging in IECEx-Zone

Robot positioning accuracy: cm-range

 Mechanical compliance of the docking station/system





Wireless power charging





Pros / Cons

Pros V

- IECEx-Capability
- No exposed contacts: No wear/fatigue
- Good positioning accuracy, small air gap

Cons X

- Reliability and overall system complexity
- On-board charger & thermal management ⇒ Mass and costs
- Radiated emissions & field strengths/IECEx



Energy Storage

Peak power

Robots demand high peak powers

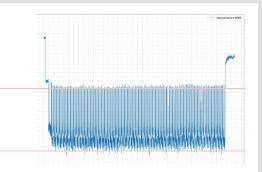
- Rotational inertia in significant number of actuators (12x locomotion drives in ANYmal).
 - Several J per drive when at full speed stored in motor-rotor.
- Fast & frequent movements

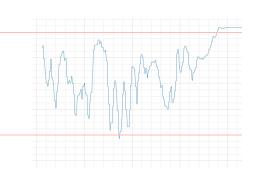
Robots demand high average powers

 Battery management system/safety electronics must be able to turn off peak currents >400A with sufficient safety margins.

Battery cells must be able to provide high peak currents.

Chemistry trade-off: Energy vs. Power density

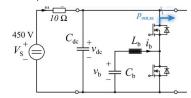




Optimization approaches

Power pulsation buffer

- Battery cells with high energy density (but high internal resistance).
- Peak currents supplied by "power pulsation buffer"



Hybrid battery

 Mix between energy-dense and power-dense cells, with DC/DC in-between







Thank you!

ANYbotics AG www.anybotics.com









