

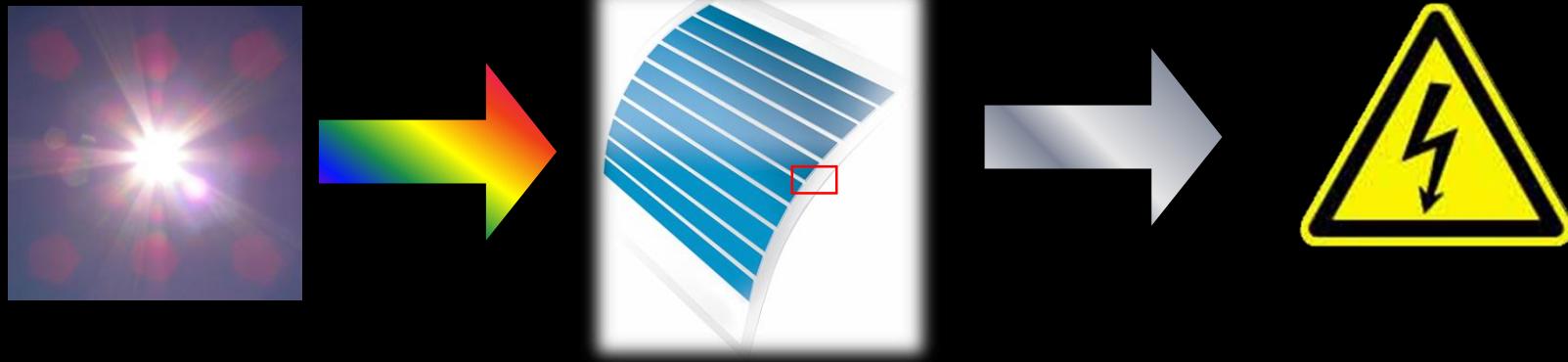
# Solar Photovoltaics & Energy Systems

Lecture 3. Crystalline Semiconductor Based Solar Cells

ChE-600

Wolfgang Tress, March 2018

# Photovoltaic Solar Energy Conversion

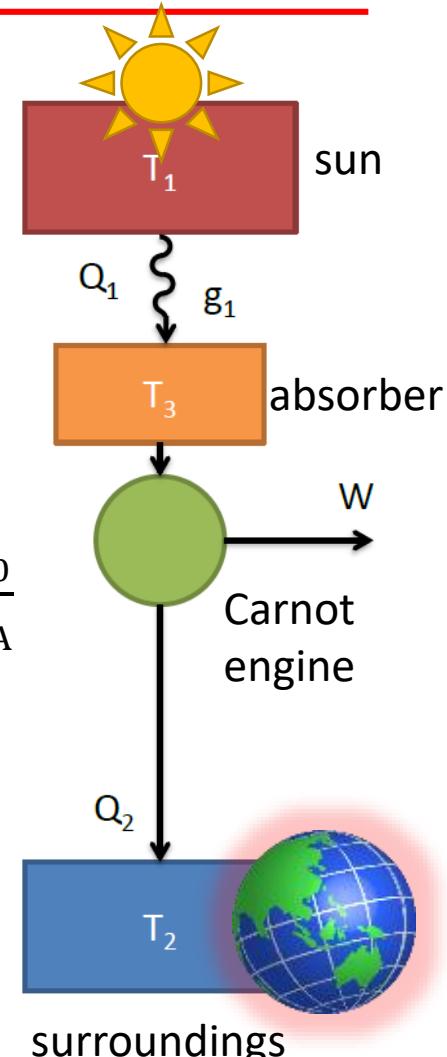
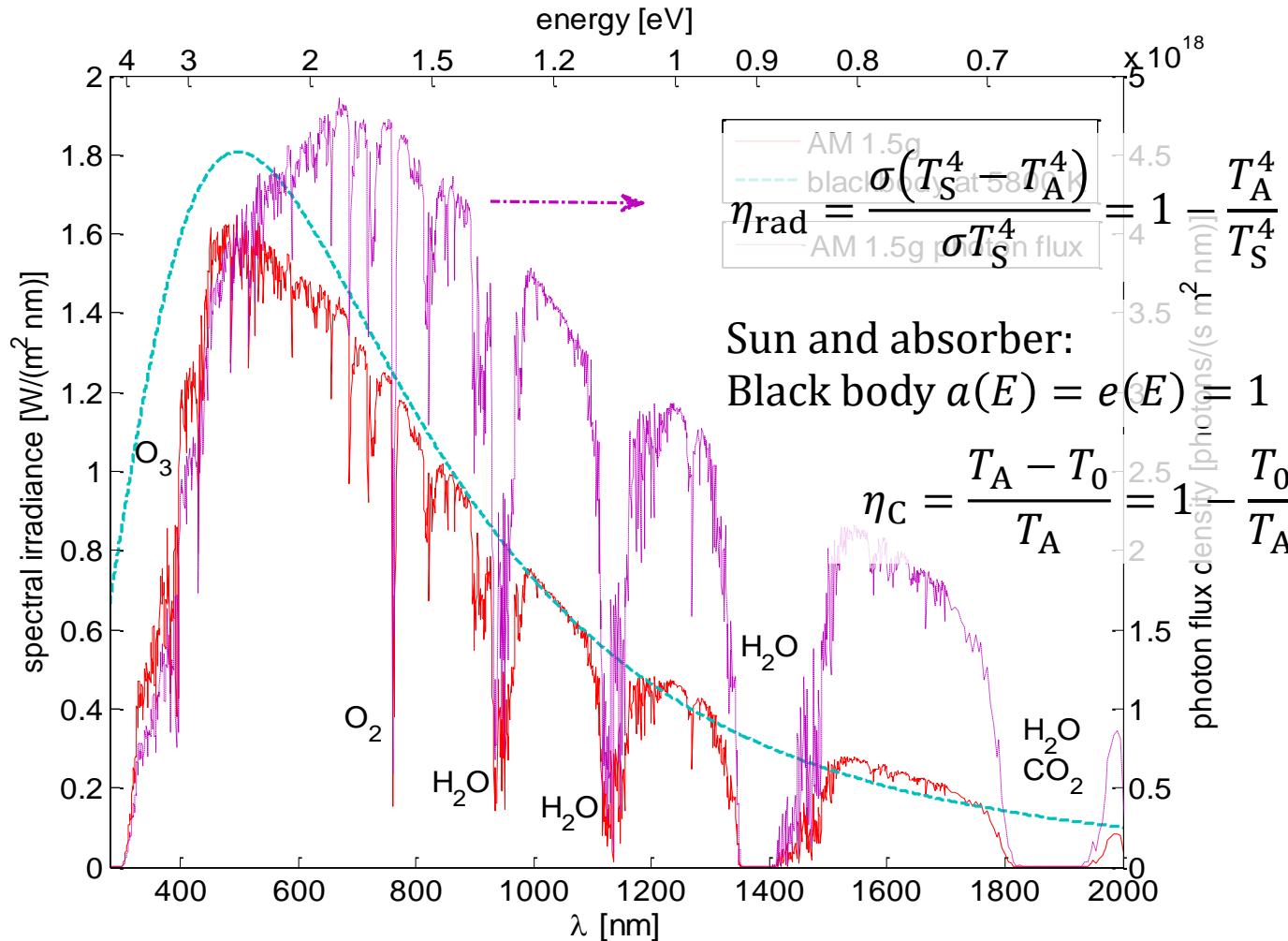


# Outline

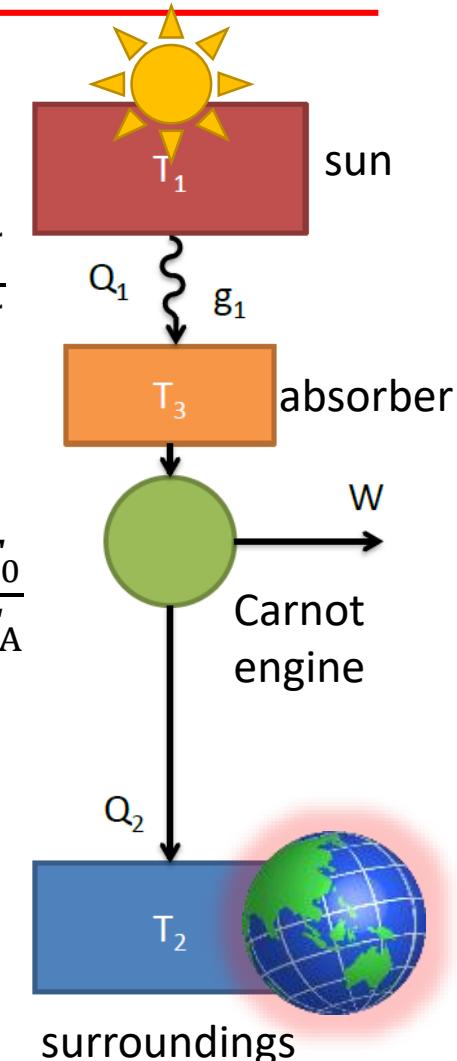
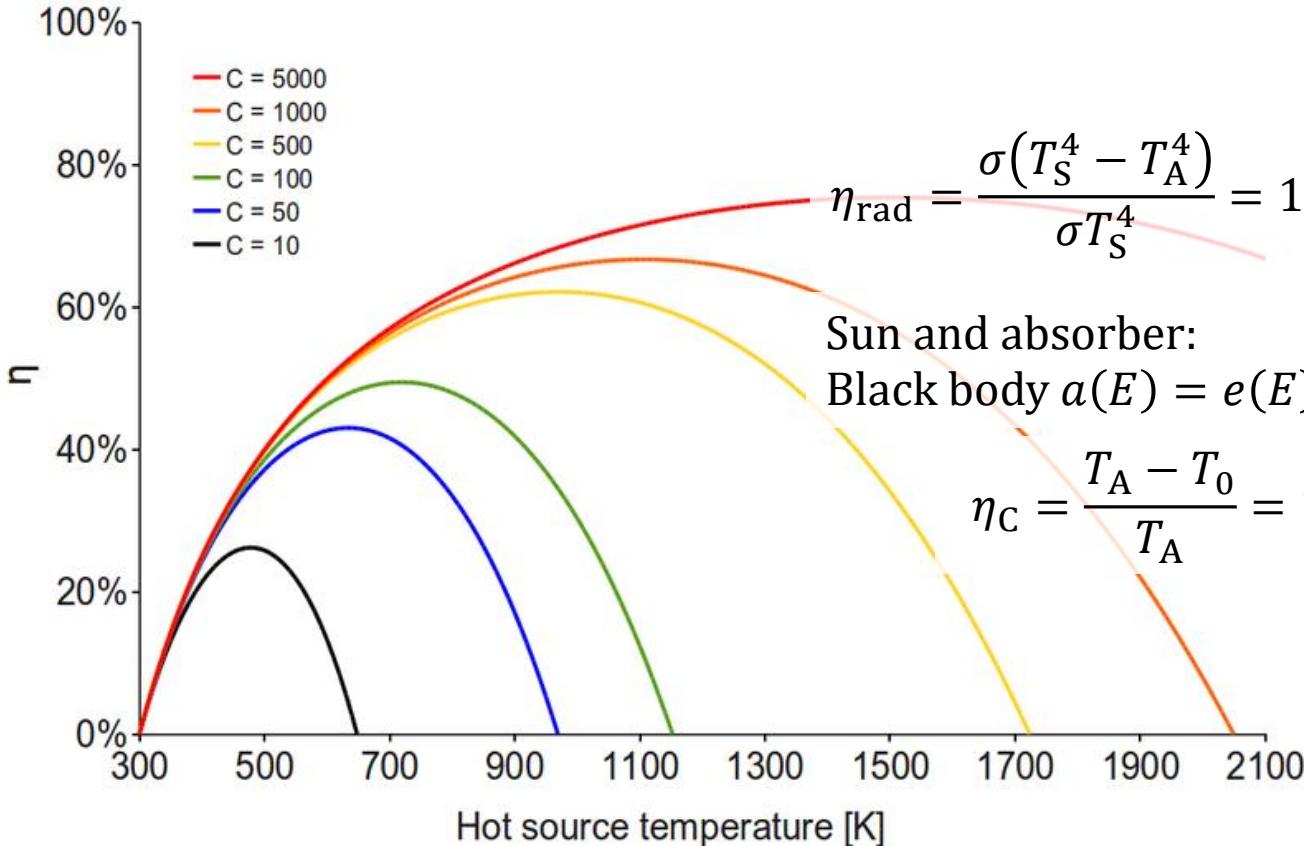
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- Recap: Thermodynamics of semiconductor-based energy conversion
- From chemical to electrical energy
- pn and metal-semiconductor junctions
- Silicon solar cell technology
- Photovoltaic installations

# Semiconductor vs. Heat Engine



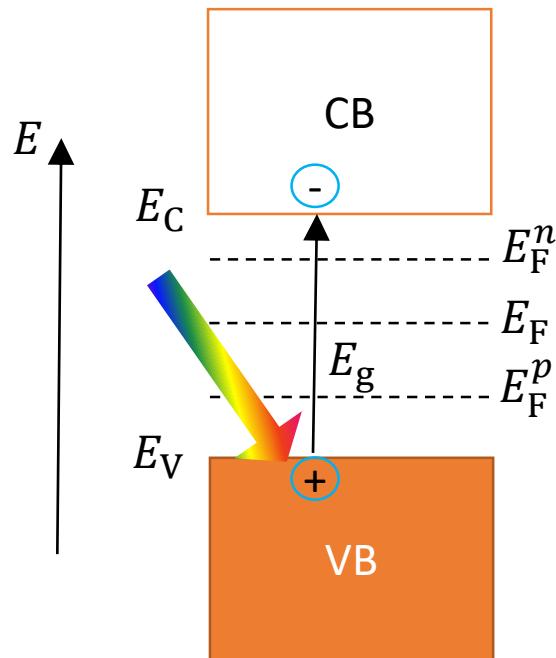
# Semiconductor vs. Heat Engine



→ Absorber is at elevated temperature

# Semiconductor vs. Heat Engine

Band gap:  $a(E) = e(E) = \begin{cases} 0 & ; E < E_g \\ 1 & ; E \geq E_g \end{cases}$



$$n = N_C \exp\left(-\frac{E_C - E_F^n}{k_B T}\right)$$

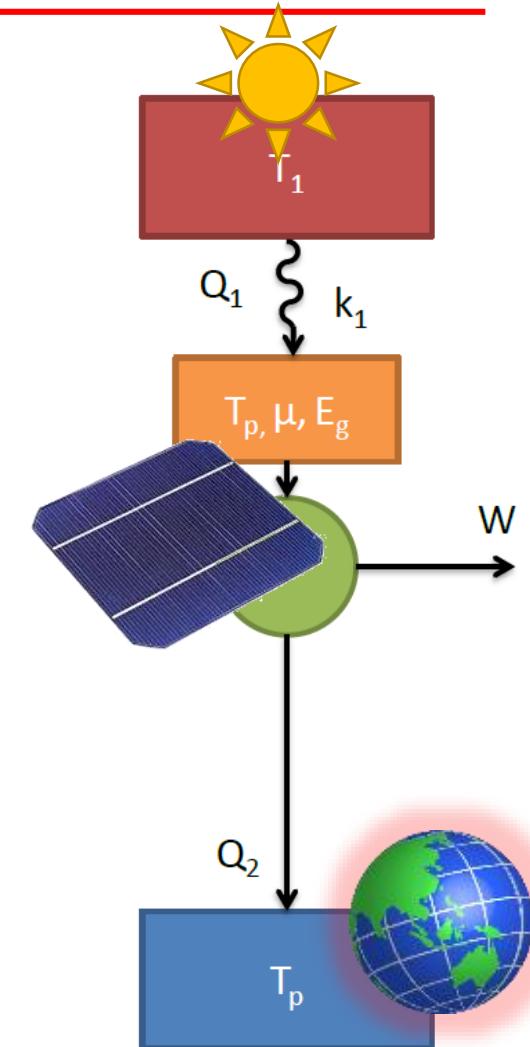
Quasi-Fermi level splitting → chemical energy → potential

$$p = N_V \exp\left(-\frac{E_F^p - E_V}{k_B T}\right)$$

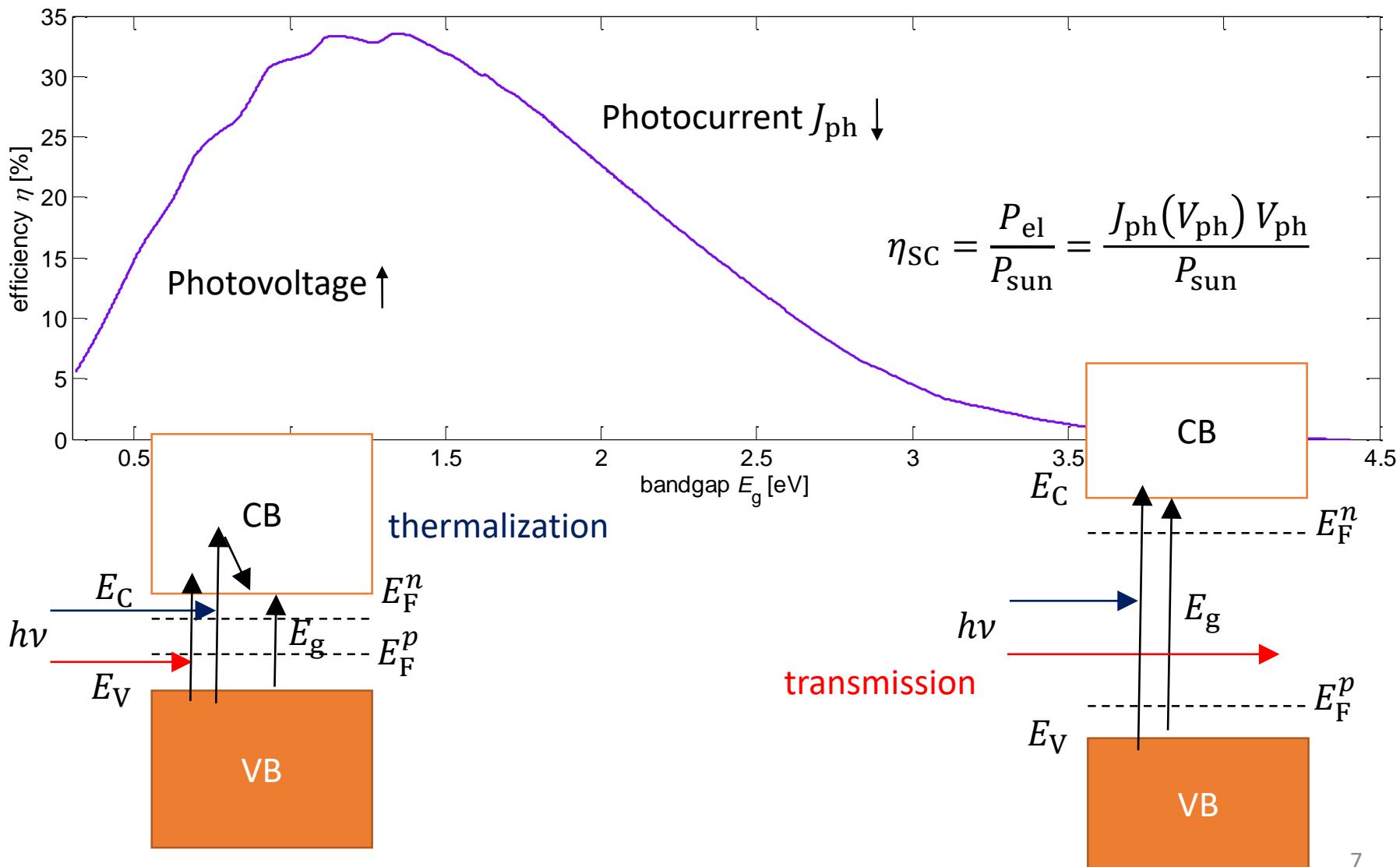
Charge flow → electrical current

→ Absorber is at surrounding temperature

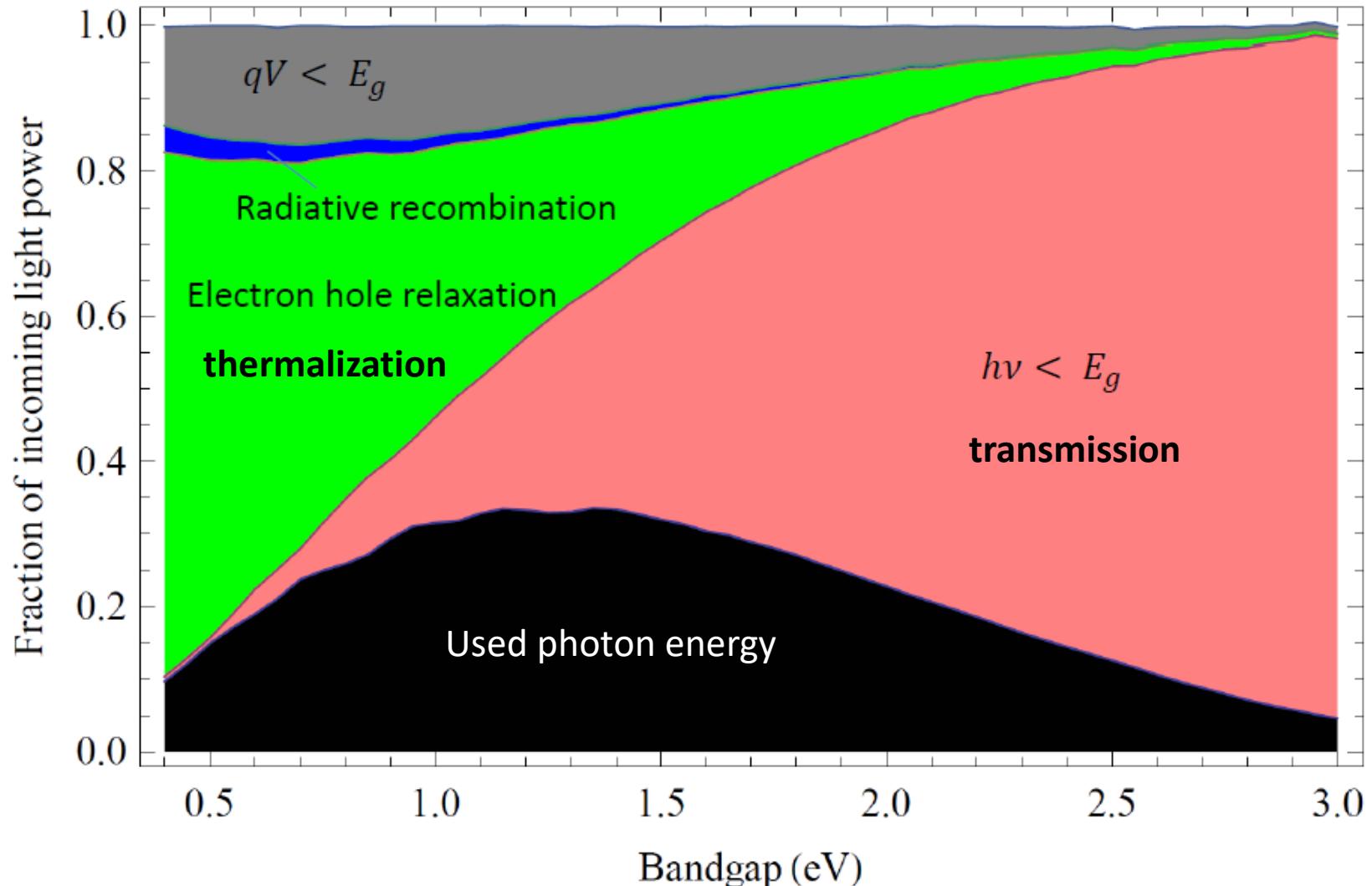
→ Radiation is converted into chemical energy



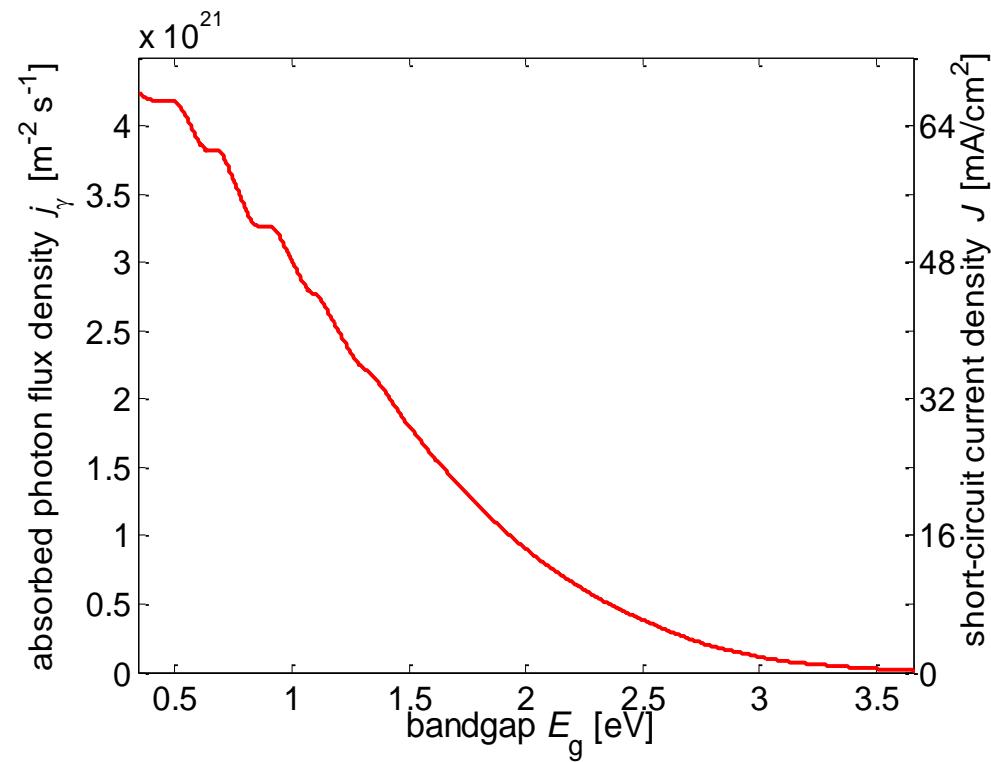
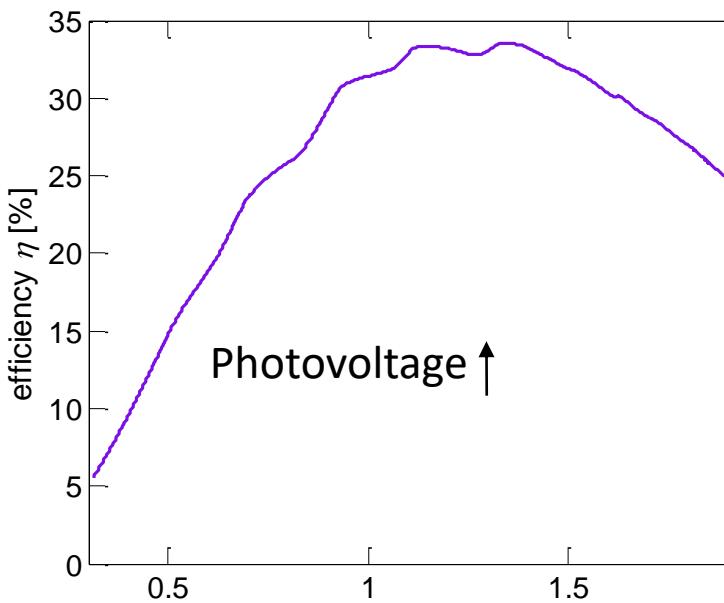
# Shockley-Queisser Limit



# Losses in Single-Bandgap Material



# Shockley-Queisser Limit



$$J_{\text{ph,max}} = e \int a(E) \Phi_{\text{AM1,5g}}(E) dE = e \int_{E_g} \Phi_{\text{AM1,5g}}(E) dE$$

$$V_{\text{ph,max}} = ?$$

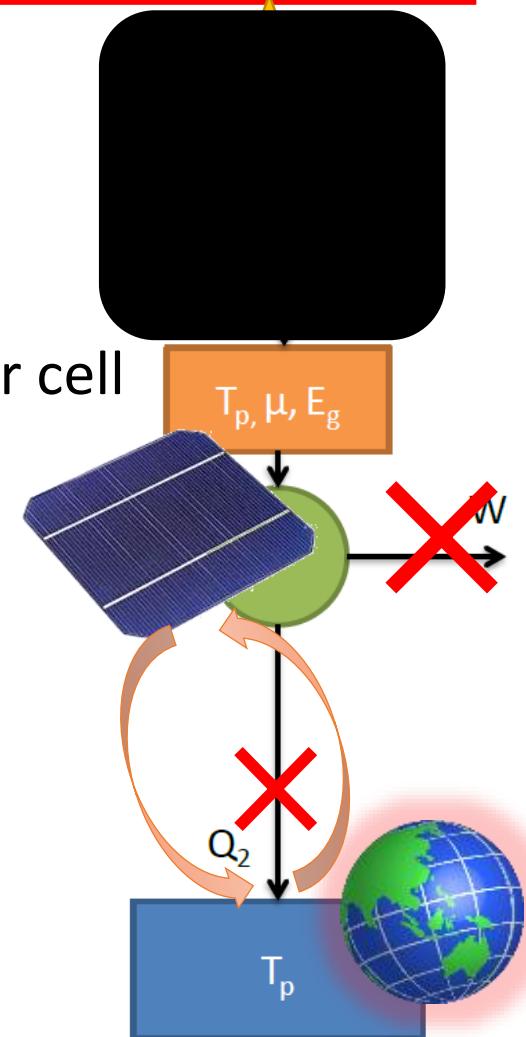
# Detailed Balance Limit

$$B(E) = \begin{cases} 0 & \text{for } E \leq E_g \\ \frac{2\pi}{c^2 h^3} \frac{E^2}{\exp\left(\frac{E - \mu}{k_B T}\right) - 1} & \text{for } E > E_g \end{cases}$$

Boltzmann approx.

$$\phi_{\text{BB}}(E, T) \exp\left(\frac{eV}{k_B T}\right)$$

- In the dark: thermal equilibrium between solar cell surroundings:  $B_0(E) = a(E) \phi_{\text{BB}}(T_0)$



# Detailed Balance Limit

$$B(E) = \begin{cases} 0 & \text{for } E \leq E_g \\ \frac{2\pi}{c^2 h^3} \frac{E^2}{\exp\left(\frac{E - \mu}{k_B T}\right) - 1} & \text{for } E > E_g \end{cases}$$

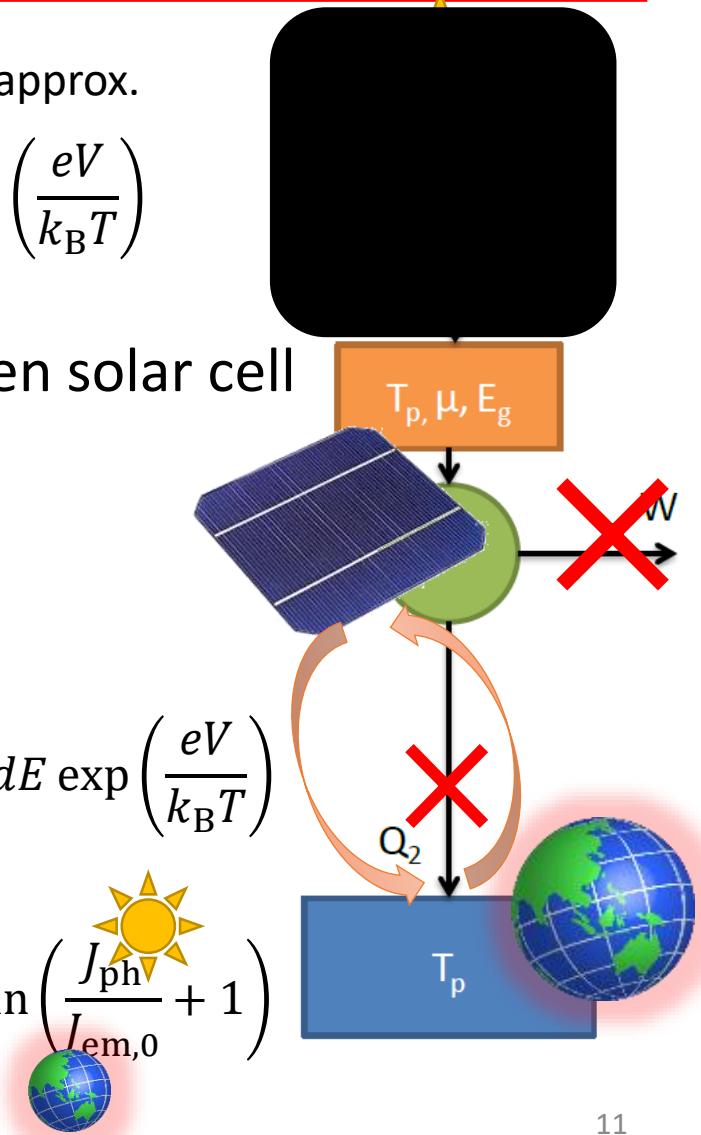
Boltzmann approx.

$$\phi_{\text{BB}}(E, T) \exp\left(\frac{eV}{k_B T}\right)$$

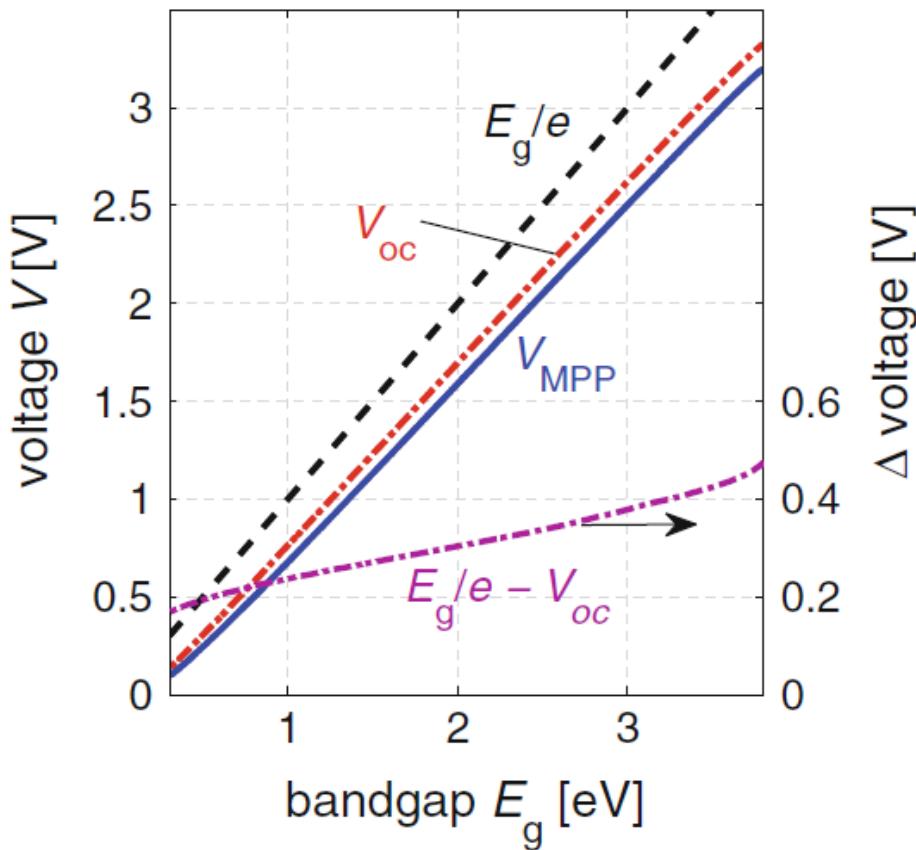
- In the dark: thermal equilibrium between solar cell surroundings:  $B_0(E) = a(E) \phi_{\text{BB}}(T_0)$
- Balance under light:

$$J_{\text{ph}}(V) = e \int_{J_{\text{ph,max}}} a(E) \Phi_{\text{AM1.5g}}(E) dE + e \int_{J_{\text{em},0}} B_0(E) dE - e \int_{J_{\text{em},0}} B_0(E) dE \exp\left(\frac{eV}{k_B T}\right)$$

$$\bullet \text{ Open circuit } (J_{\text{ph}}(V) = 0): V_{\text{oc,rad}} = \frac{k_B T}{e} \ln \left( \frac{J_{\text{ph}}}{J_{\text{em},0}} + 1 \right)$$



# Detailed Balance Limit



Detailed balance approx.

$$\rightarrow \exp\left(\frac{eV}{k_B T}\right)$$

between solar cell

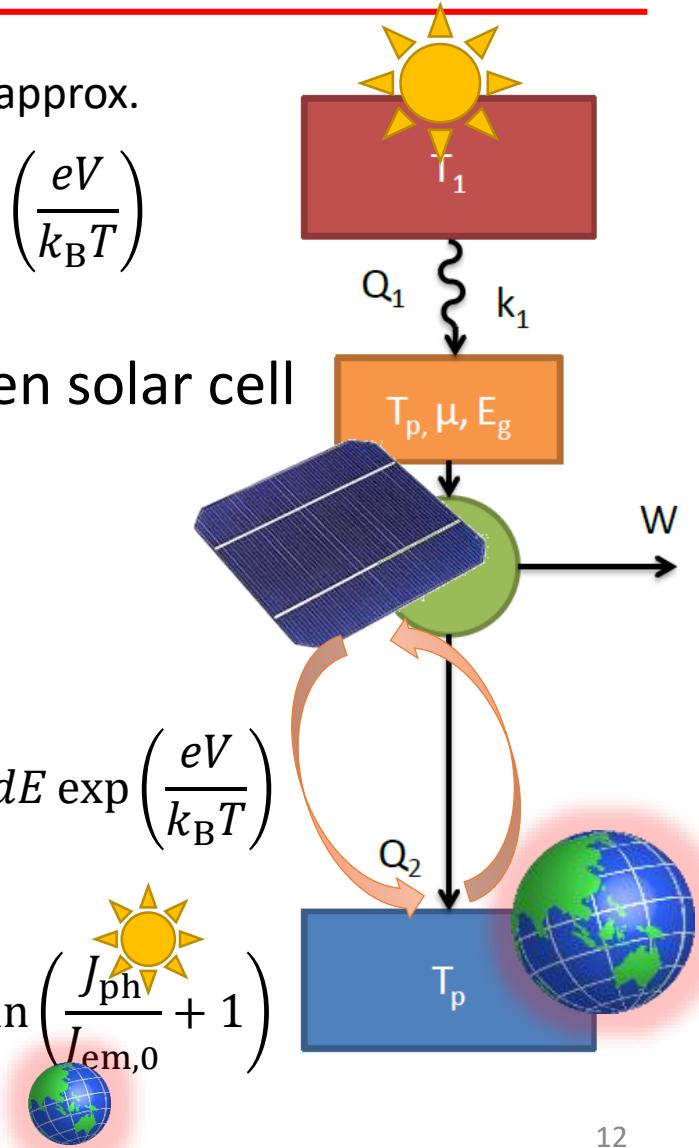
$$r_0)$$

$$_0(E)dE \exp\left(\frac{eV}{k_B T}\right)$$

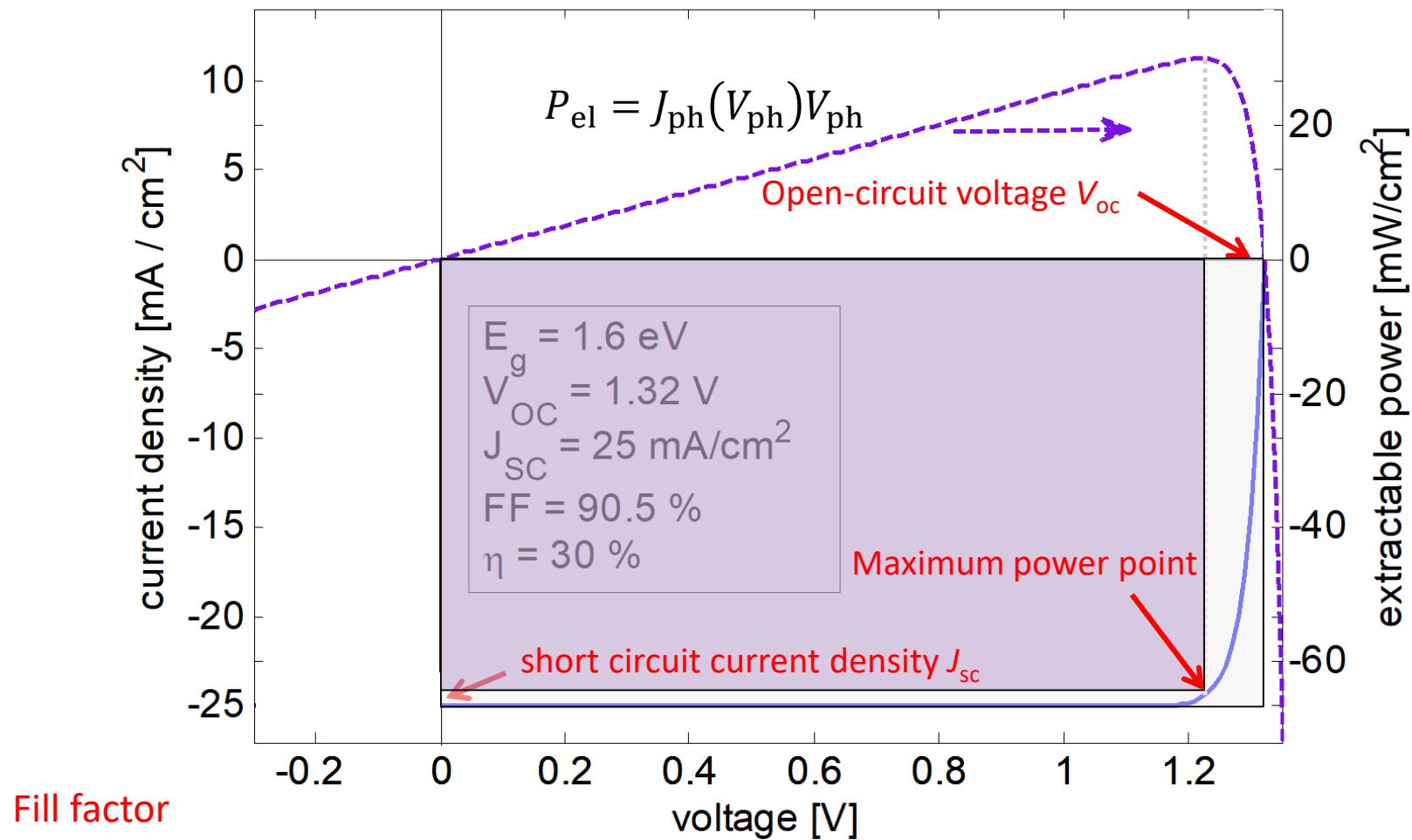
$$= \frac{k_B T}{e} \ln\left(\frac{J_{ph}}{J_{em,0}} + 1\right)$$

$$= \frac{k_B T}{e} \ln\left(\frac{J_{ph}}{J_{em,0}} + 1\right)$$

- Open circuit ( $J_{ph}(V) = 0$ ):  $V_{oc,rad} = \frac{k_B T}{e} \ln\left(\frac{J_{ph}}{J_{em,0}} + 1\right)$



# JV-Curve of Ideal Solar Cell with $E_g = 1.6$ eV

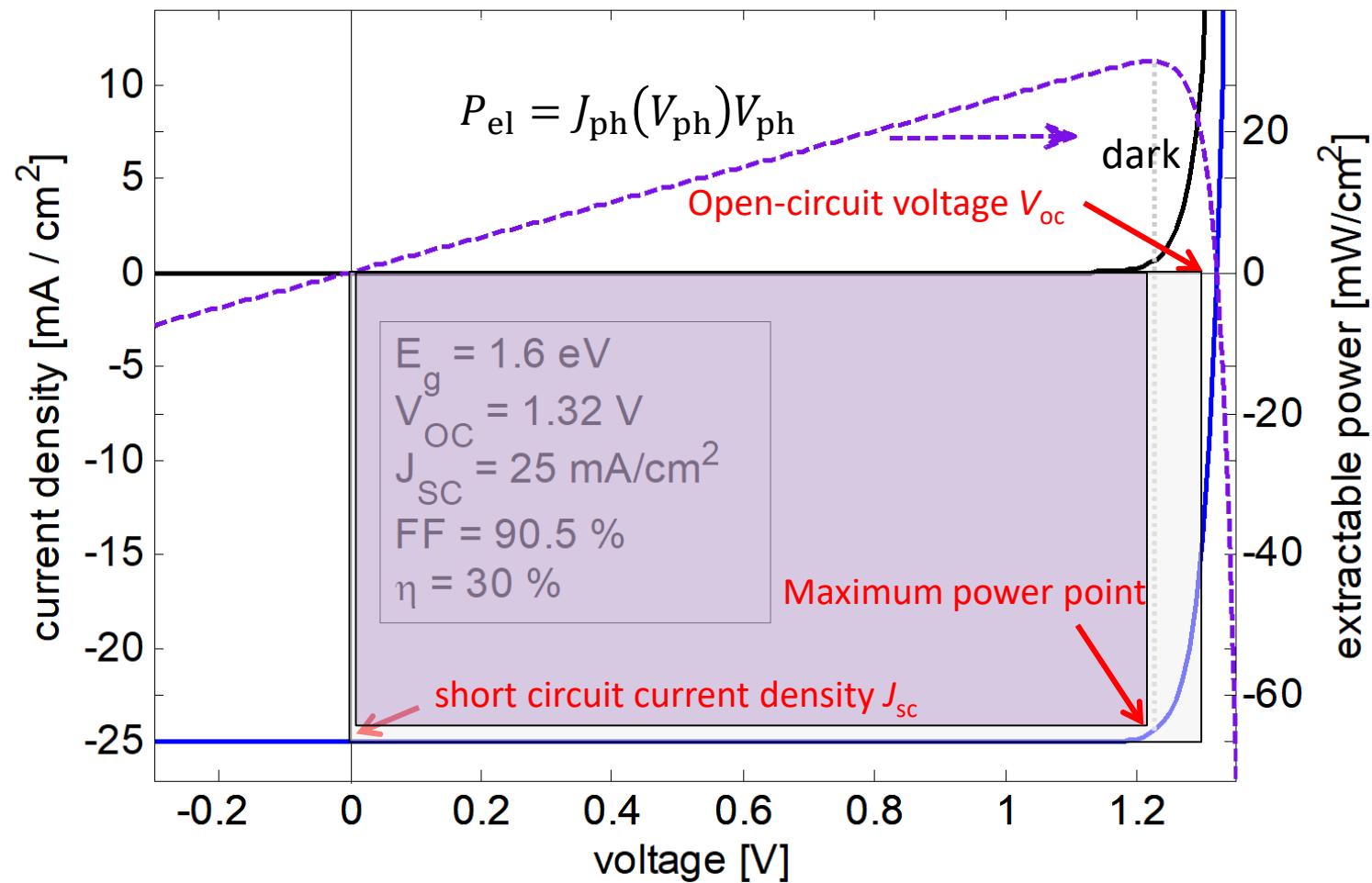


Fill factor

$$FF = \frac{\text{purple area}}{\text{blue area}}$$

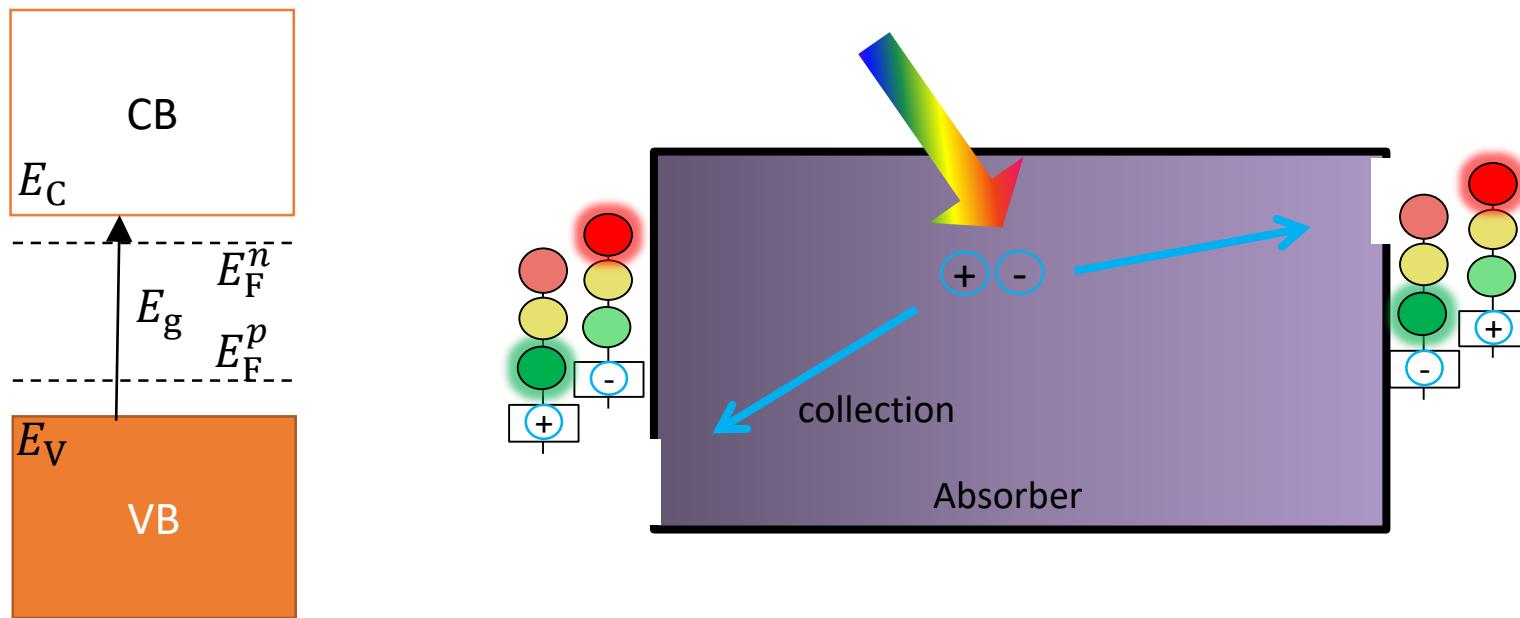
$$\eta_{SC,max} = \frac{P_{el,max}}{P_{sun}} = \frac{\max J_{ph}(V_{ph}) V_{ph}}{P_{sun}} = \frac{J_{sc} V_{oc} FF}{P_{sun}}$$

# JV-Curve of Ideal Solar Cell with $E_g = 1.6$ eV



→ Diode behavior

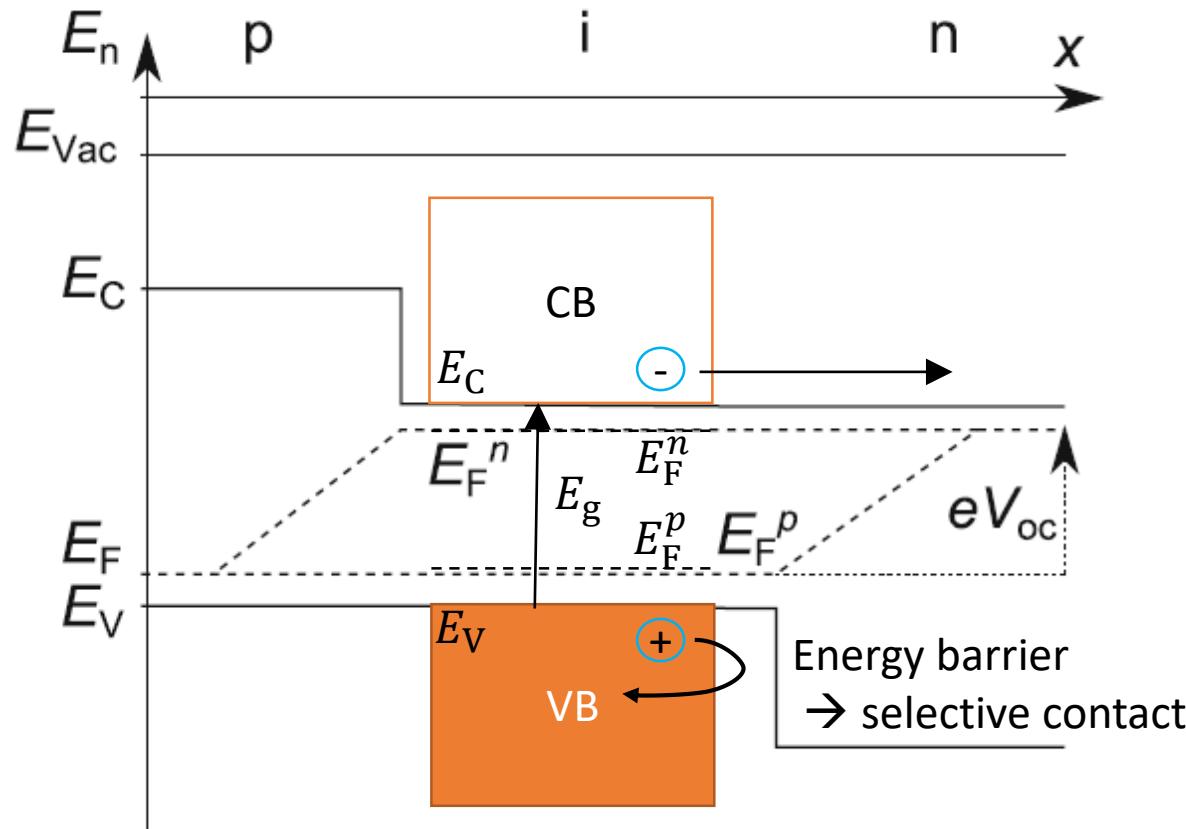
# From Chemical to Electrical Energy



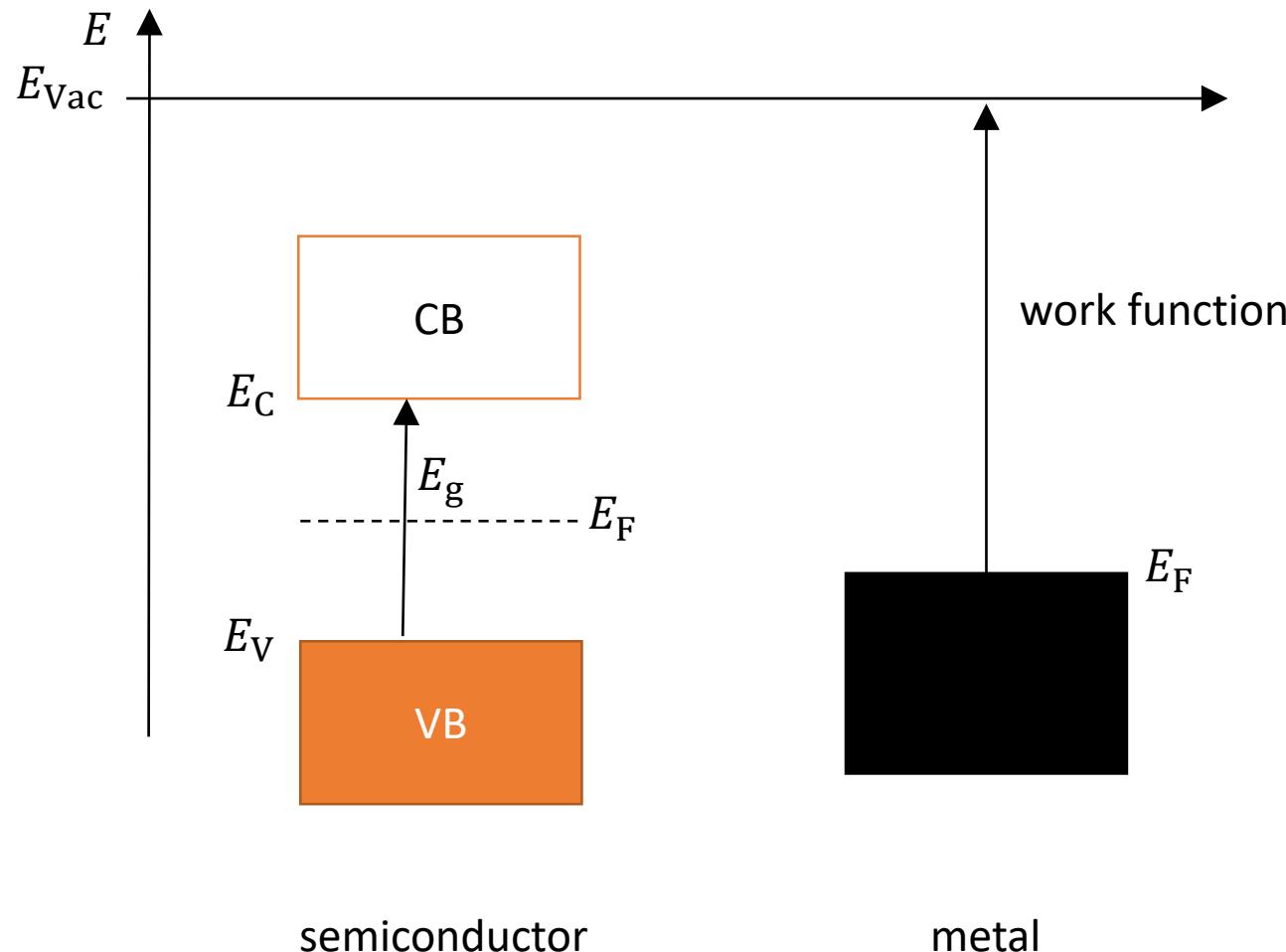
Requirement:  
 → Charge selective contacts

# From Chemical to Electrical Energy

Ideal solar cell structure (Würfel)



# Metal Contacts



When put in contact in equilibrium → Fermi levels will align

## Doping

## Periodic Table of the Elements

1 IA 1A	<b>H</b> Hydrogen 1.008	2 IIA 2A	3 <b>Li</b> Lithium 6.941	4 <b>Be</b> Beryllium 9.012	5 <b>B</b> Boron 10.811	6 <b>C</b> Carbon 12.011	7 <b>N</b> Nitrogen 14.007	8 <b>O</b> Oxygen 15.999	9 <b>F</b> Fluorine 18.998	10 <b>Ne</b> Neon 20.180	11 <b>Na</b> Sodium 22.990	12 <b>Mg</b> Magnesium 24.305	13 <b>Al</b> Aluminum 26.982	14 <b>Si</b> Silicon 28.086	15 <b>P</b> Phosphorus 30.974	16 <b>S</b> Sulfur 32.066	17 <b>Cl</b> Chlorine 35.453	18 <b>Ar</b> Argon 39.948
19 <b>K</b> Potassium 39.098	20 <b>Ca</b> Calcium 40.078	21 <b>Sc</b> Scandium 44.956	22 <b>Ti</b> Titanium 47.867	23 <b>V</b> Vanadium 50.942	24 <b>Cr</b> Chromium 51.996	25 <b>Mn</b> Manganese 54.938	26 <b>Fe</b> Iron 55.845	27 <b>Co</b> Cobalt 58.933	28 <b>Ni</b> Nickel 58.693	29 <b>Cu</b> Copper 63.546	30 <b>Zn</b> Zinc 65.38	31 <b>Ga</b> Gallium 69.723	32 <b>Ge</b> Germanium 72.631	33 <b>As</b> Arsenic 74.922	34 <b>Se</b> Selenium 78.972	35 <b>Br</b> Bromine 79.904	36 <b>Kr</b> Krypton 84.798	
37 <b>Rb</b> Rubidium 85.468	38 <b>Sr</b> Strontium 87.62	39 <b>Y</b> Yttrium 88.906	40 <b>Zr</b> Zirconium 91.224	41 <b>Nb</b> Niobium 92.906	42 <b>Mo</b> Molybdenum 95.95	43 <b>Tc</b> Technetium 98.907	44 <b>Ru</b> Ruthenium 101.07	45 <b>Rh</b> Rhodium 102.906	46 <b>Pd</b> Palladium 106.42	47 <b>Ag</b> Silver 107.868	48 <b>Cd</b> Cadmium 112.411	49 <b>In</b> Indium 114.818	50 <b>Sn</b> Tin 118.711	51 <b>Sb</b> Antimony 121.760	52 <b>Te</b> Tellurium 127.6	53 <b>I</b> Iodine 126.904	54 <b>Xe</b> Xenon 131.294	
55 <b>Cs</b> Cesium 132.905	56 <b>Ba</b> Barium 137.328	57-71 72 <b>Hf</b> Hafnium 178.49	73 <b>Ta</b> Tantalum 180.948	74 <b>W</b> Tungsten 183.84	75 <b>Re</b> Rhenium 186.207	76 <b>Os</b> Osmium 190.23	77 <b>Ir</b> Iridium 192.217	78 <b>Pt</b> Platinum 195.085	79 <b>Au</b> Gold 196.967	80 <b>Hg</b> Mercury 200.592	81 <b>Tl</b> Thallium 204.383	82 <b>Pb</b> Lead 207.2	83 <b>Bi</b> Bismuth 208.980	84 <b>Po</b> Polonium [208.982]	85 <b>At</b> Astatine 209.987	86 <b>Rn</b> Radon 222.018		
87 <b>Fr</b> Francium 223.020	88 <b>Ra</b> Radium 226.025	89-103 104 <b>Rf</b> Rutherfordium [261]	105 <b>Db</b> Dubnium [262]	106 <b>Sg</b> Seaborgium [266]	107 <b>Bh</b> Bohrium [264]	108 <b>Hs</b> Hassium [269]	109 <b>Mt</b> Meitnerium [268]	110 <b>Ds</b> Darmstadtium [269]	111 <b>Rg</b> Roentgenium [272]	112 <b>Cn</b> Copernicium [277]	113 <b>Uut</b> Ununtrium unknown	114 <b>Fl</b> Flerovium [289]	115 <b>Uup</b> Ununpentium unknown	116 <b>Lv</b> Livermorium [298]	117 <b>Uus</b> Ununseptium unknown	118 <b>Uuo</b> Ununoctium unknown		

Lanthanide Series	57 <b>La</b> Lanthanum 138.905	58 <b>Ce</b> Cerium 140.116	59 <b>Pr</b> Praseodymium 140.908	60 <b>Nd</b> Neodymium 144.242	61 <b>Pm</b> Promethium 144.913	62 <b>Sm</b> Samarium 150.36	63 <b>Eu</b> Europium 151.964	64 <b>Gd</b> Gadolinium 157.25	65 <b>Tb</b> Terbium 158.925	66 <b>Dy</b> Dysprosium 162.500	67 <b>Ho</b> Holmium 164.930	68 <b>Er</b> Erbium 167.259	69 <b>Tm</b> Thulium 168.934	70 <b>Yb</b> Ytterbium 173.055	71 <b>Lu</b> Lutetium 174.967
Actinide Series	89 <b>Ac</b> Actinium 227.028	90 <b>Th</b> Thorium 232.038	91 <b>Pa</b> Protactinium 231.036	92 <b>U</b> Uranium 238.029	93 <b>Np</b> Neptunium 237.048	94 <b>Pu</b> Plutonium 244.064	95 <b>Am</b> Americium 243.061	96 <b>Cm</b> Curium 247.070	97 <b>Bk</b> Berkelium 247.070	98 <b>Cf</b> Californium 251.080	99 <b>Es</b> Einsteinium [254]	100 <b>Fm</b> Fermium 257.095	101 <b>Md</b> Mendelevium 258.1	102 <b>No</b> Nobelium 259.101	103 <b>Lr</b> Lawrencium [262]

## Alkali Metal

## Alkaline Earth

## Transition Metal

Basic Metal

gr Semime

Nonm

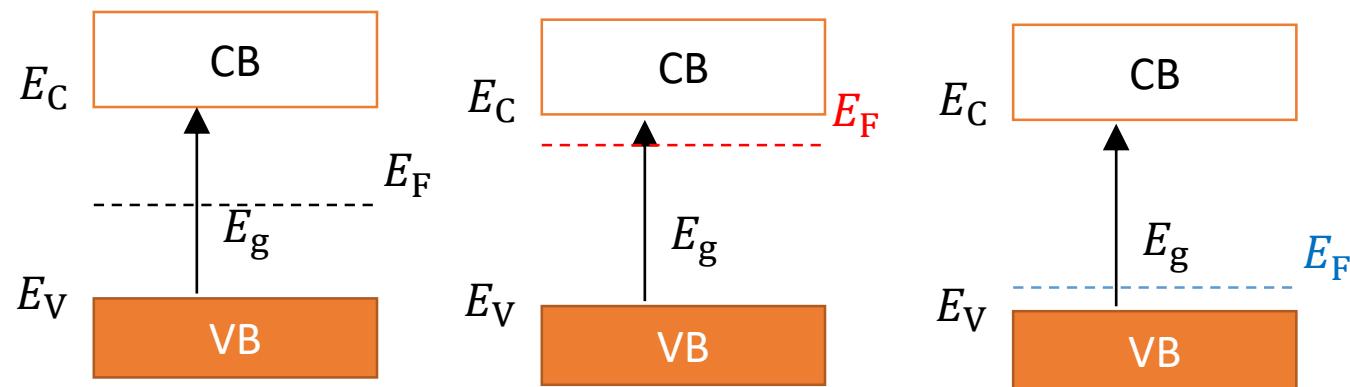
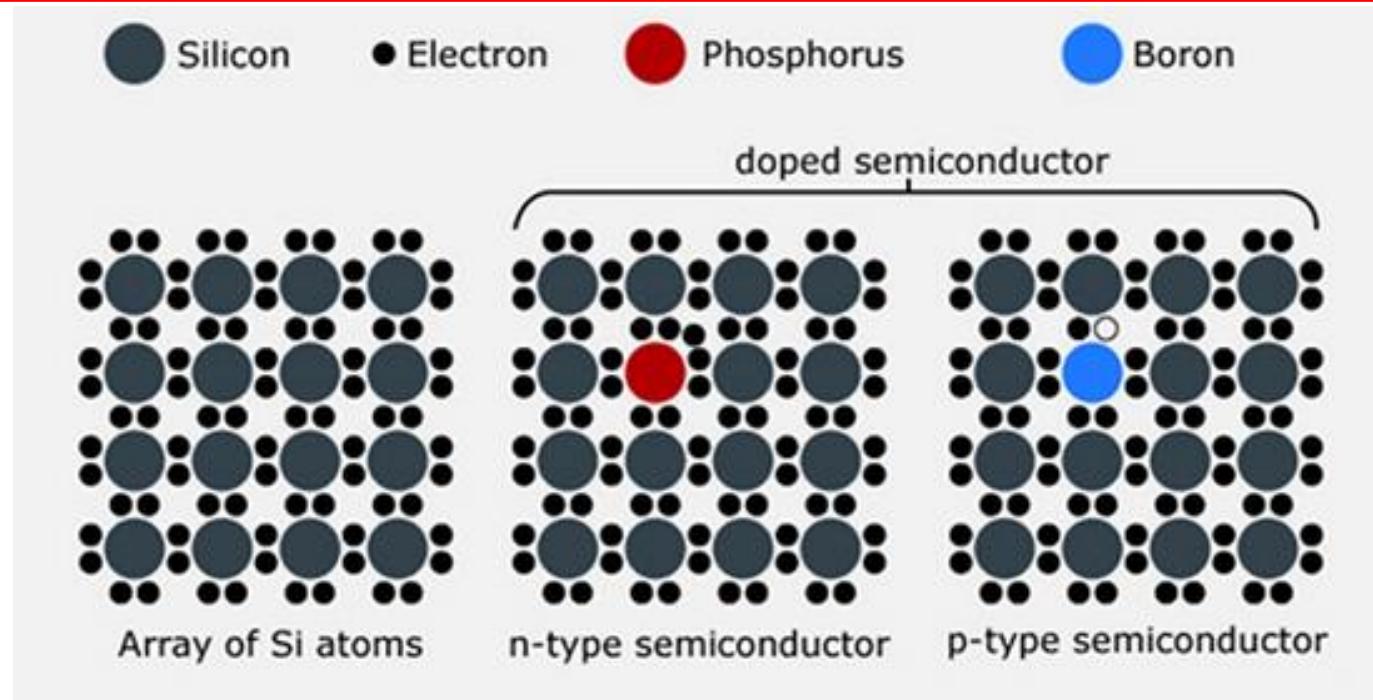
Hal

N

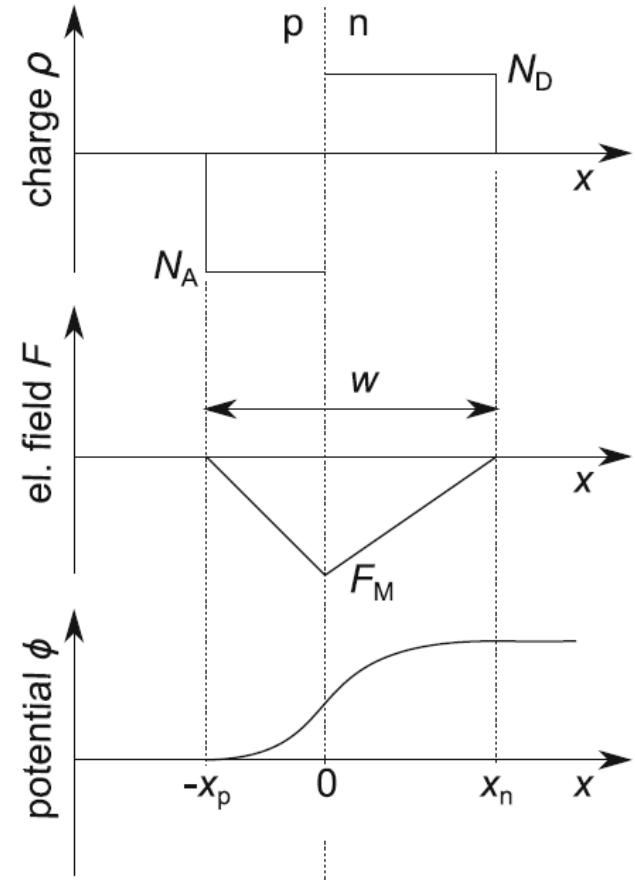
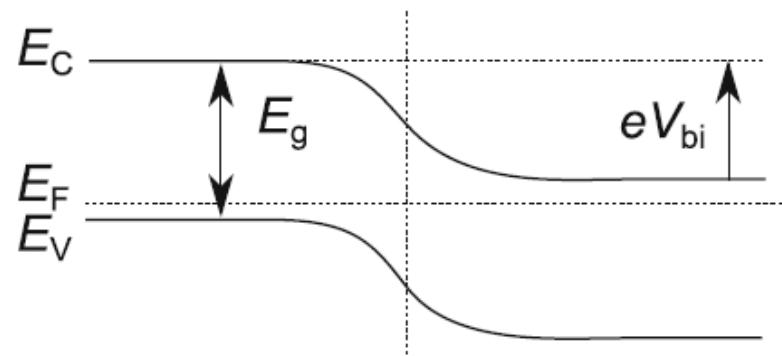
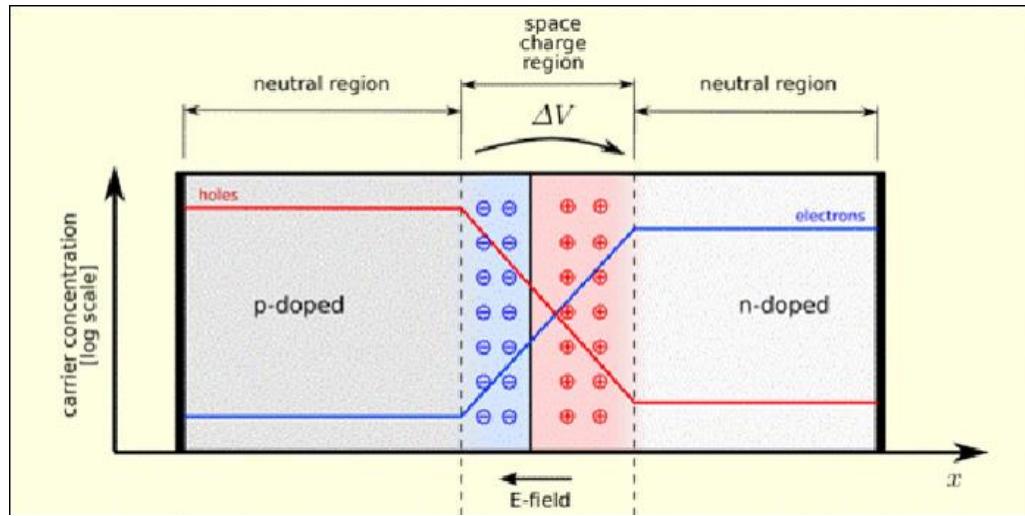
La

### **hanide**

# Doping → Fermi Level Shift

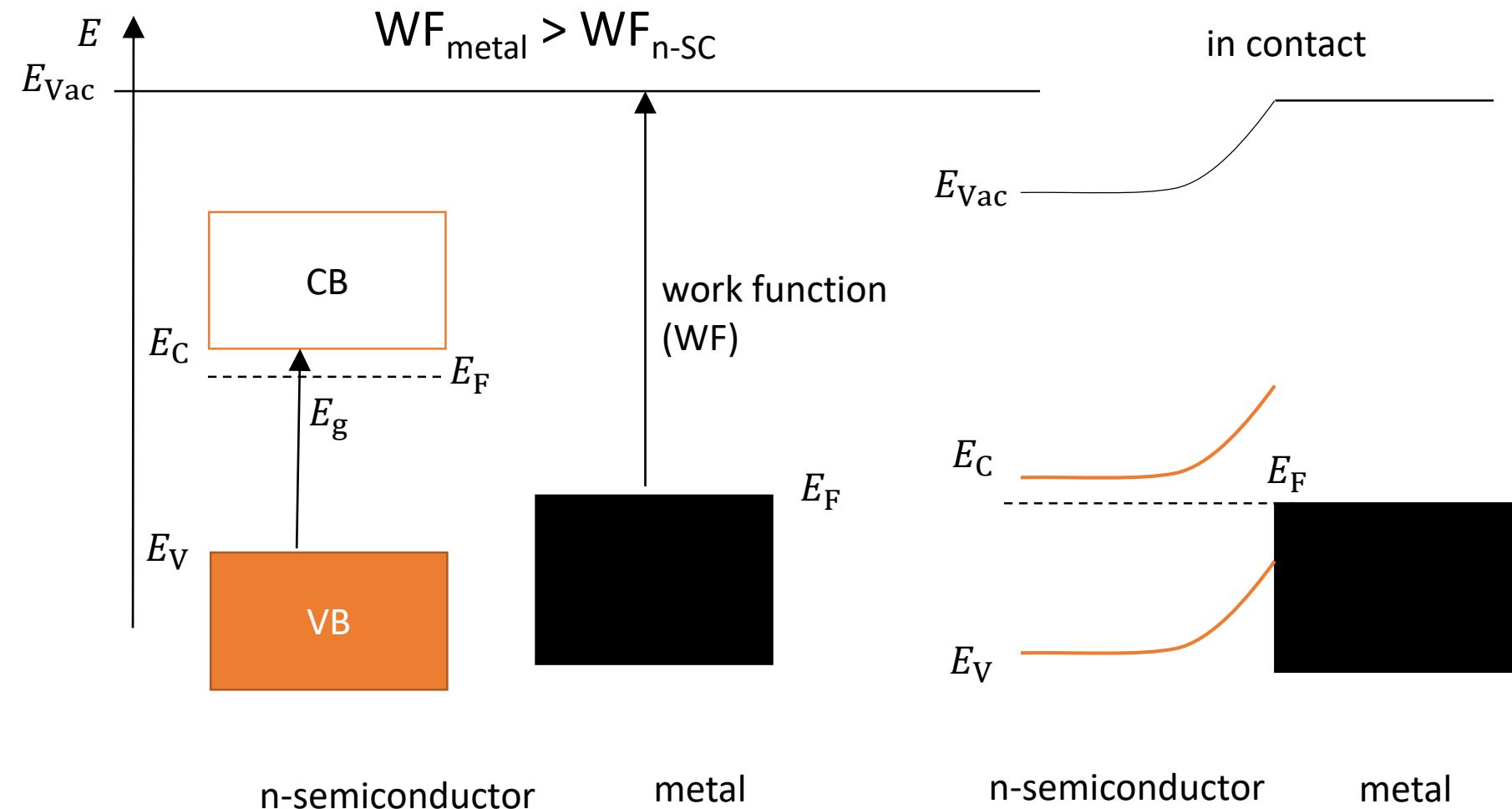


# pn Junction



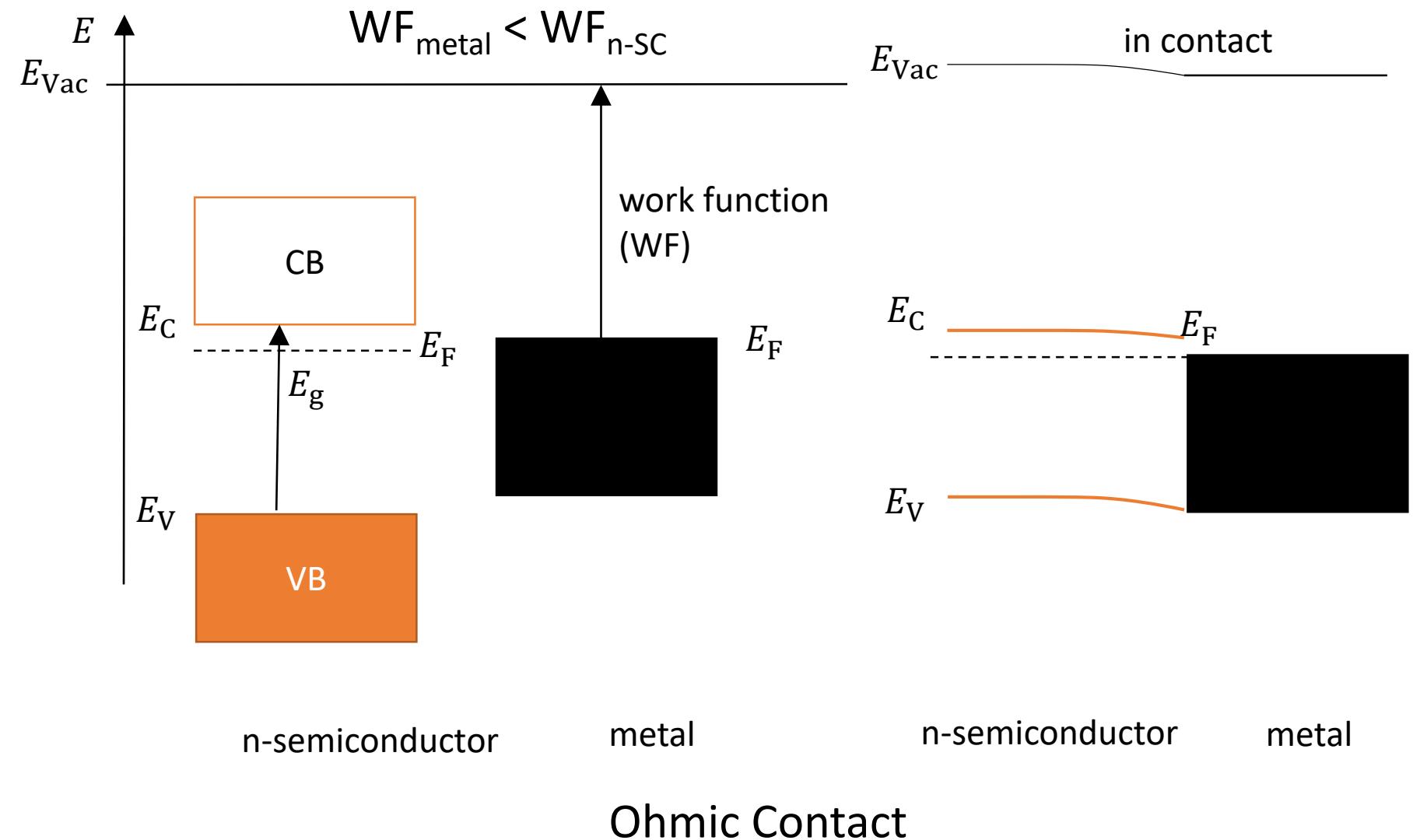
$$J(V) = J_0 \left( \exp \left( \frac{eV}{k_B T} \right) - 1 \right)$$

# Metal Semiconductor Junctions I

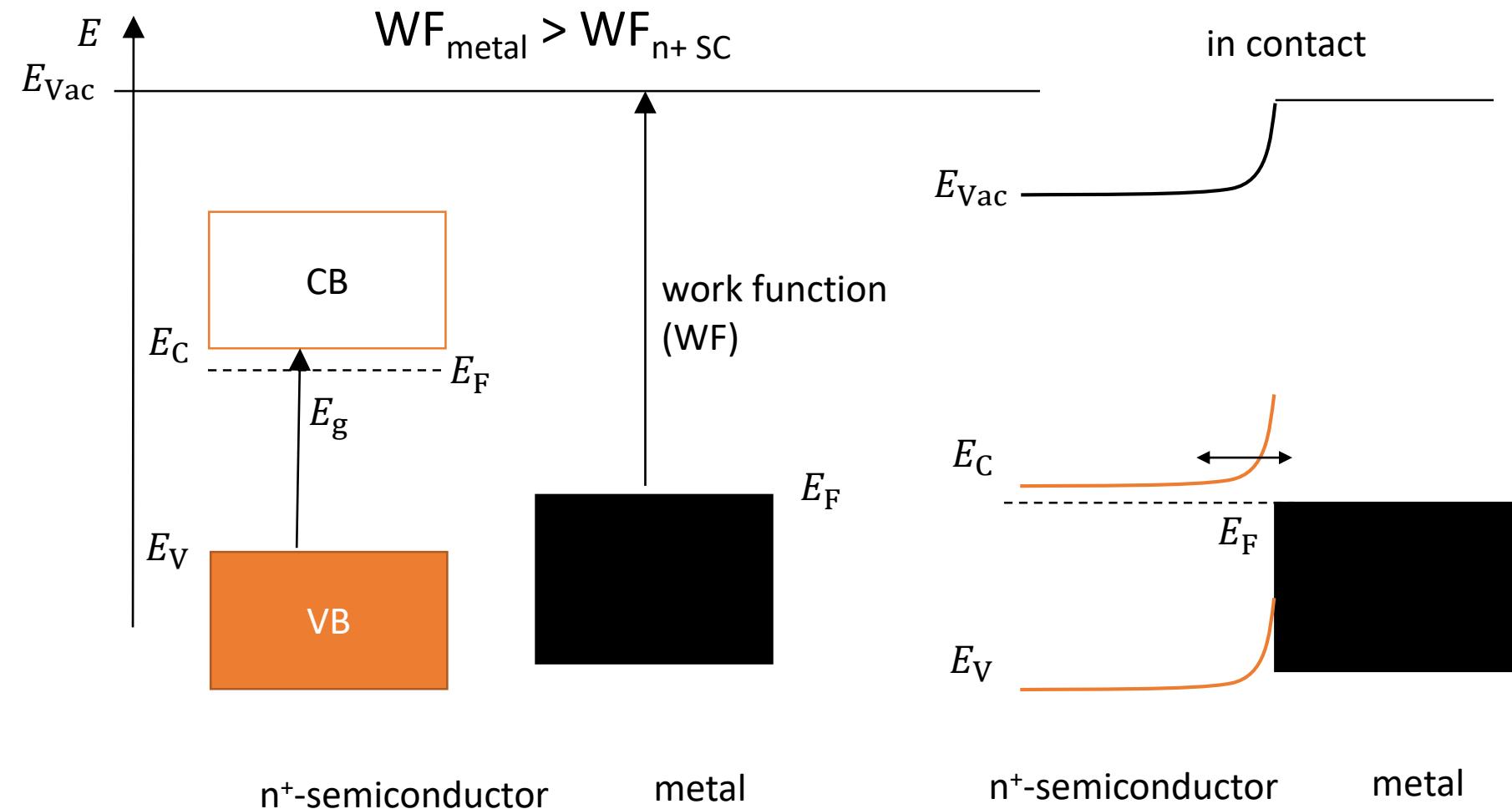


Schottky Contact → Diode

# Metal Semiconductor Junctions II

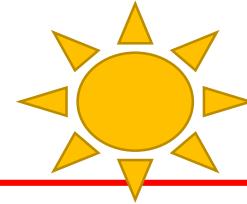


# Metal Semiconductor Junctions III

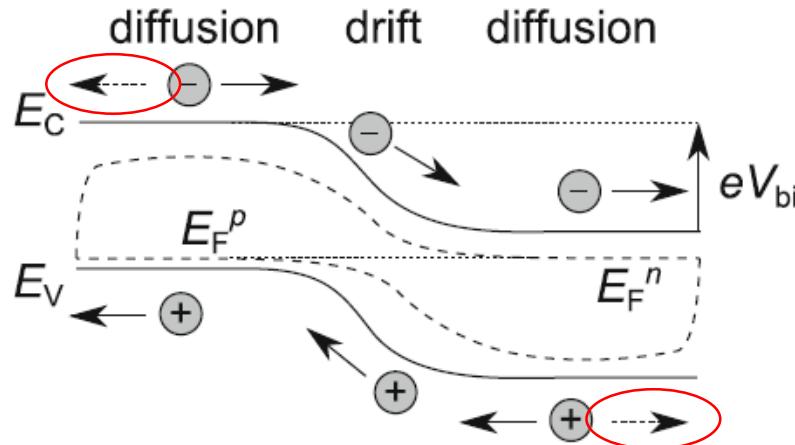


Tunneling junction → Ohmic contact, not selective

# Diode under Illumination



(a) short circuit



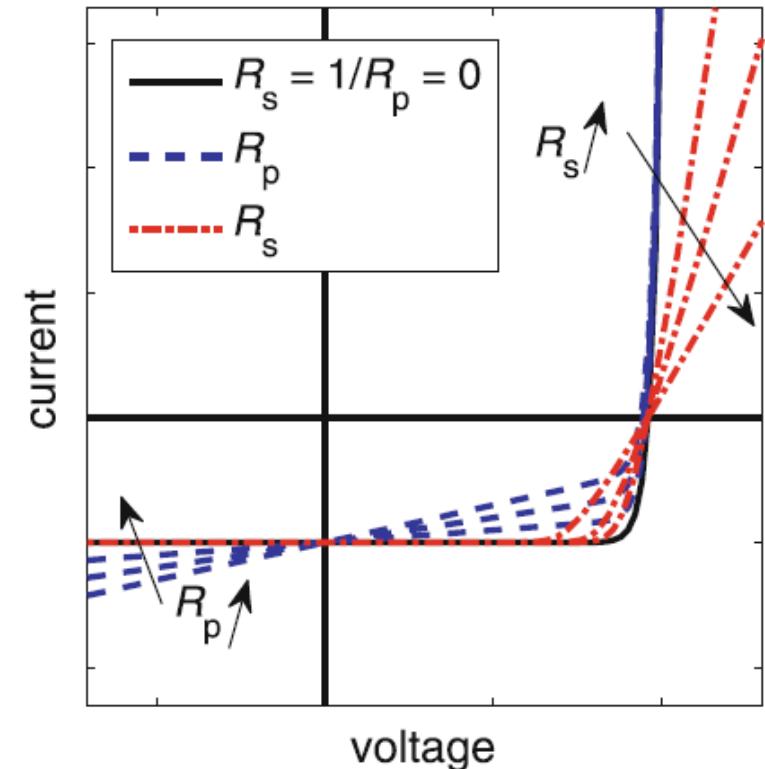
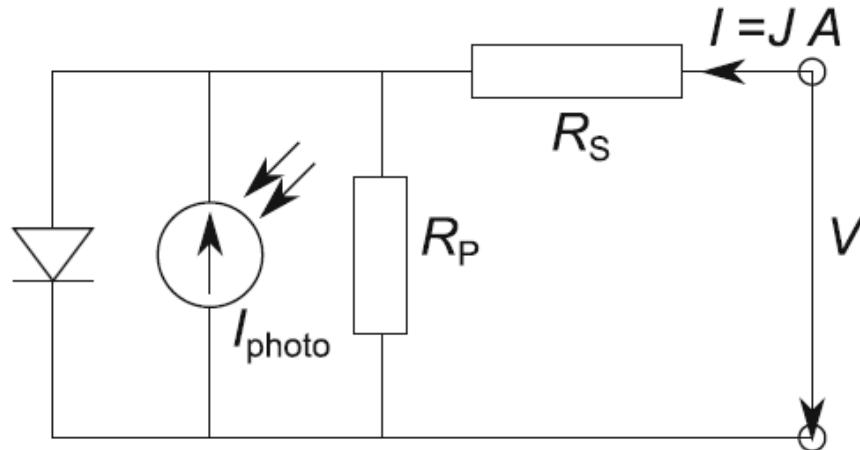
Superposition of dark and photocurrent ( $J_{\text{ph}}(V) = J_{\text{sc}}$ ):

$$J(V) = J_0 \left( \exp \left( \frac{eV}{k_B T} \right) - 1 \right) - J_{\text{sc}}$$

$$V_{\text{oc}} = \frac{k_B T}{e} \ln \left( \frac{J_{\text{sc}}}{J_0} + 1 \right)$$

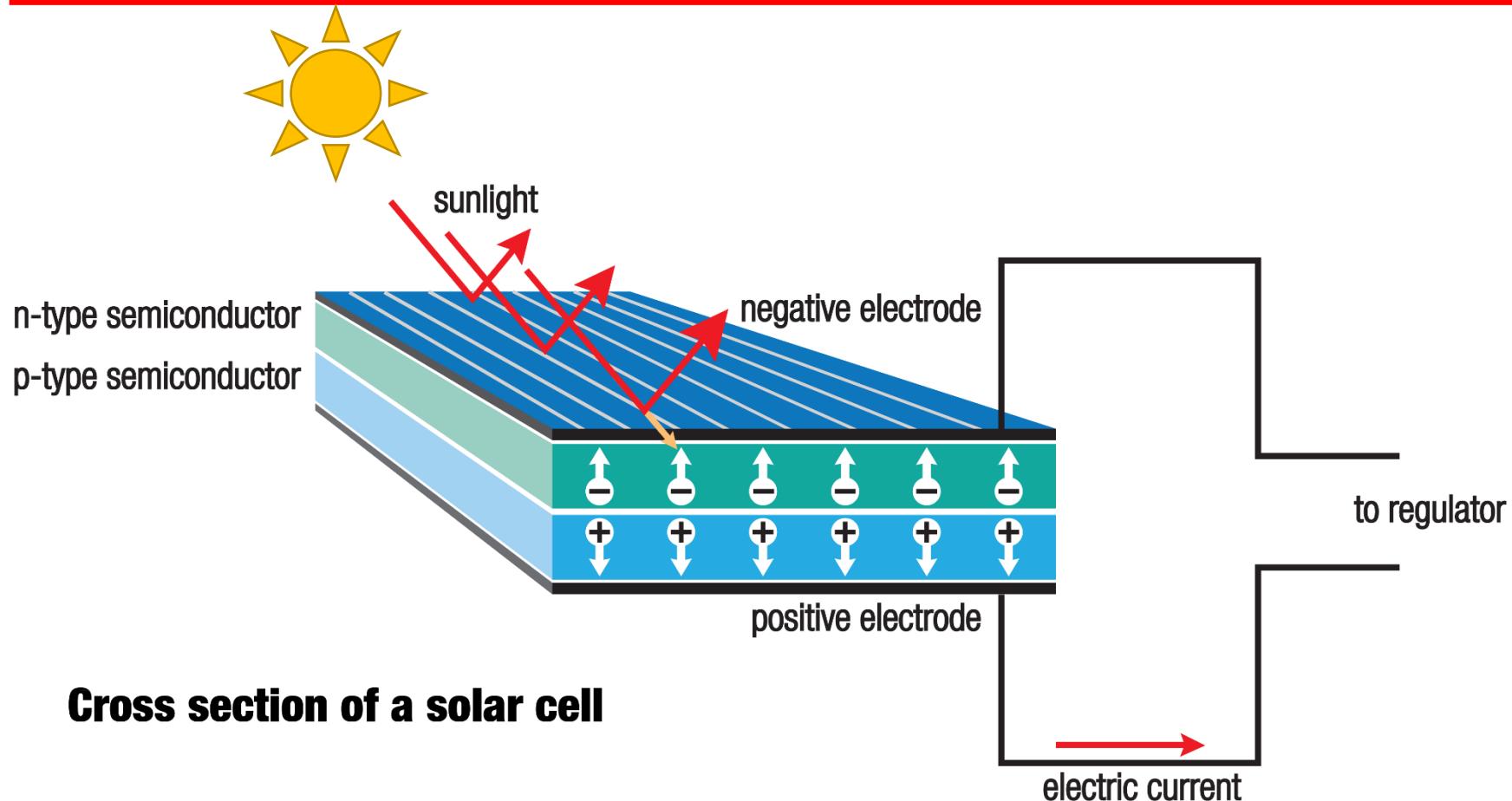
$$J_{\text{ph}}(V) = J_{\text{ph},\text{max}} + J_{\text{em},0} \left( \exp \left( \frac{eV}{k_B T} \right) - 1 \right) \quad V_{\text{oc,rad}} = \frac{k_B T}{e} \ln \left( \frac{J_{\text{ph}}}{J_{\text{em},0}} + 1 \right)$$

# Equivalent Circuit



- Diode
- Current source controlled by light
- Resistances account for:
  - $R_s$ : Voltage loss due to charge transport resistance
  - $R_p$ : Current loss due to shunt paths

# Sketch of a Solar Cell



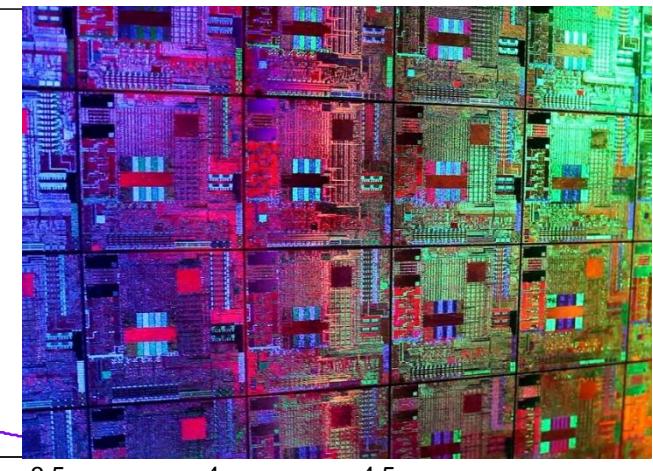
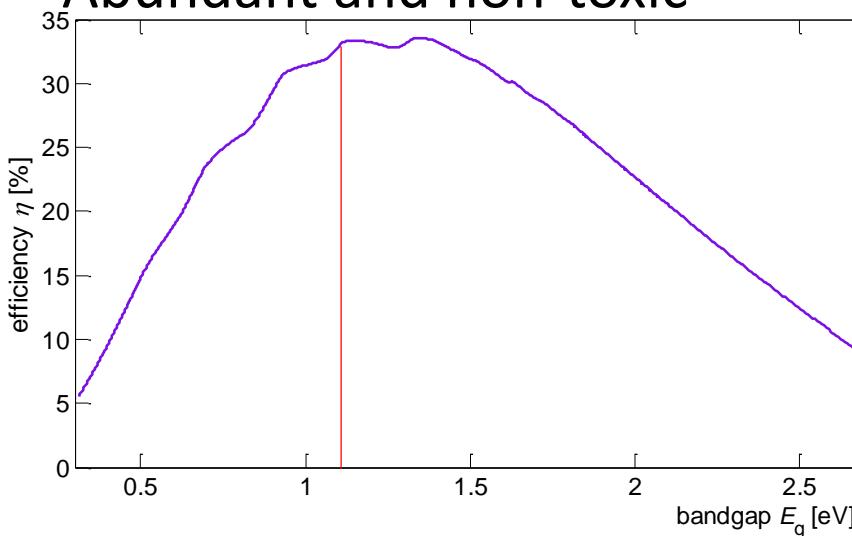
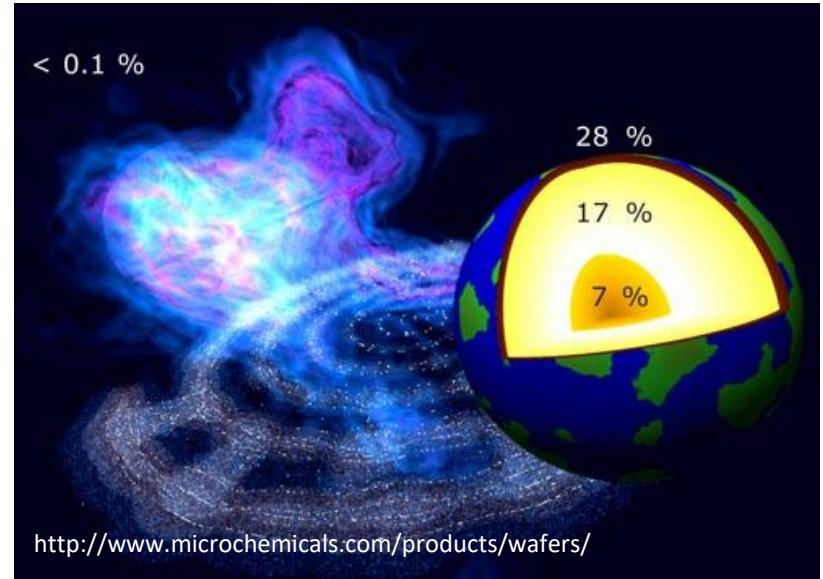
**Cross section of a solar cell**

<http://www.redarc.com.au/solar/about/solarpanels/>

# Realization: Which material?

Silicon: Why?

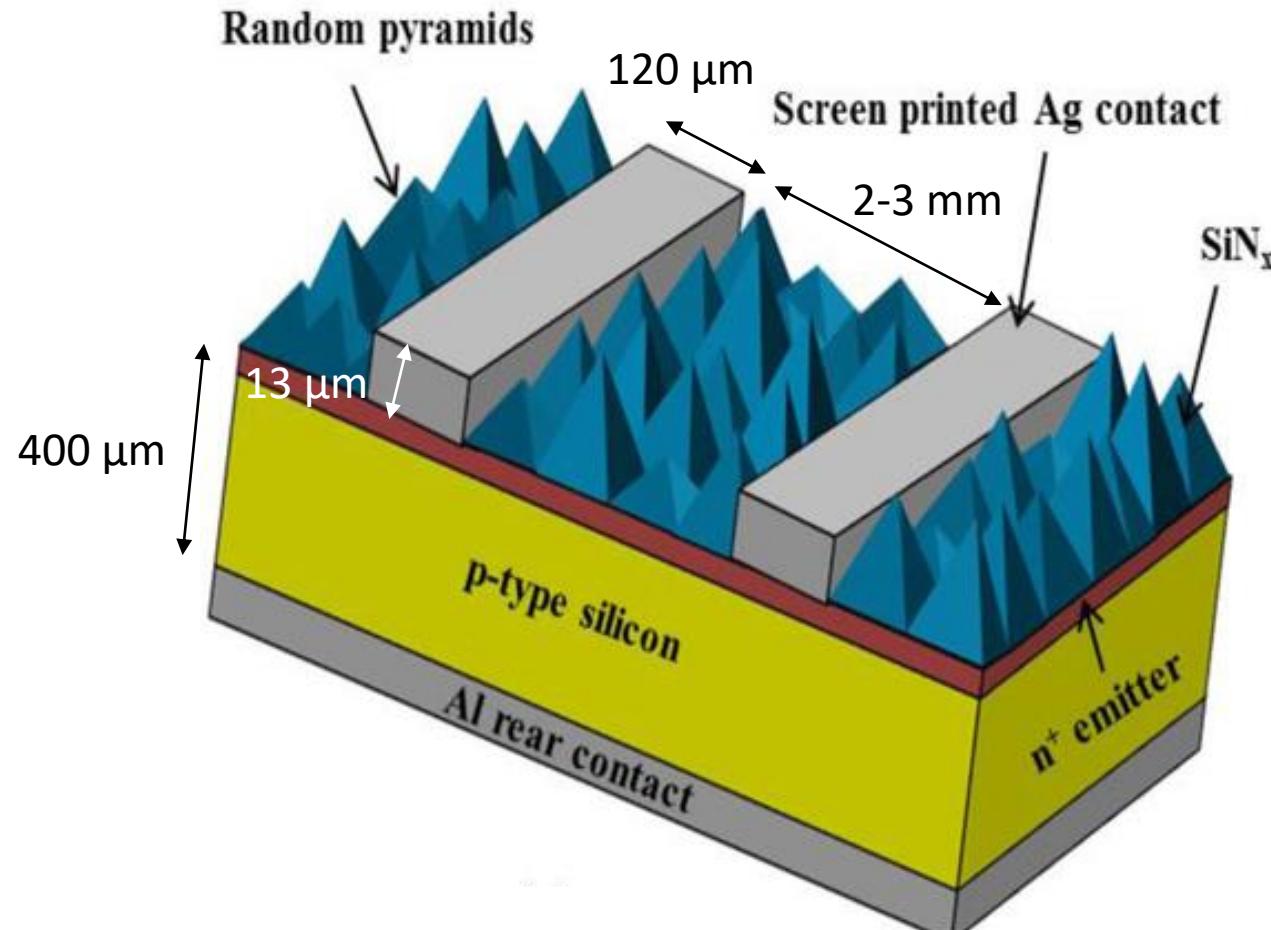
- $E_g$  is suitable
- Doping is possible
- Mostly used in microelectronics
- Native oxide as passivation layer
- Abundant and non-toxic



# Crystalline Silicon Solar Cells



# Basic Structure of Silicon Solar Cell

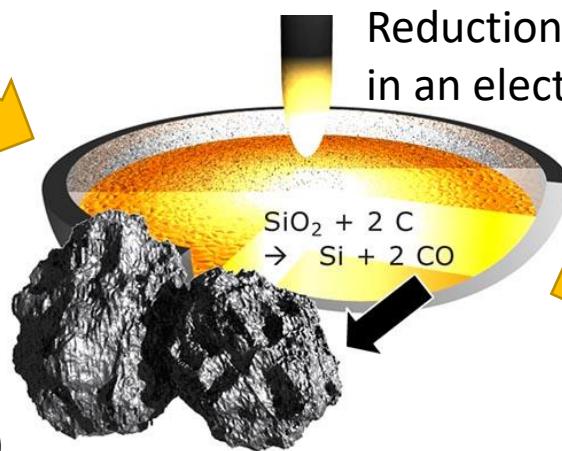


<http://www.mdpi.com/1996-1944/7/2/1318/htm>

# From Sand to Solar: The Ingot



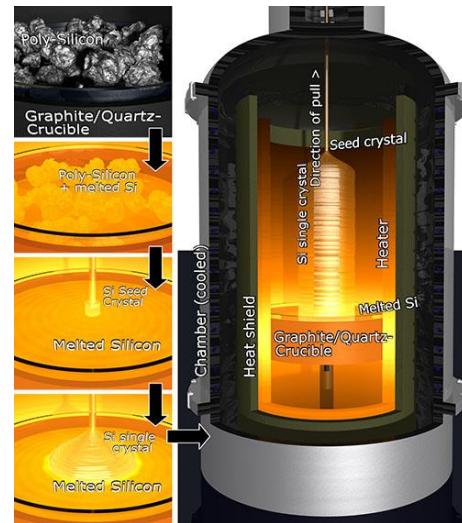
metallurgical grade  
silicon (> 98 % pure)



Purification of Silicon  
(Siemens Process)



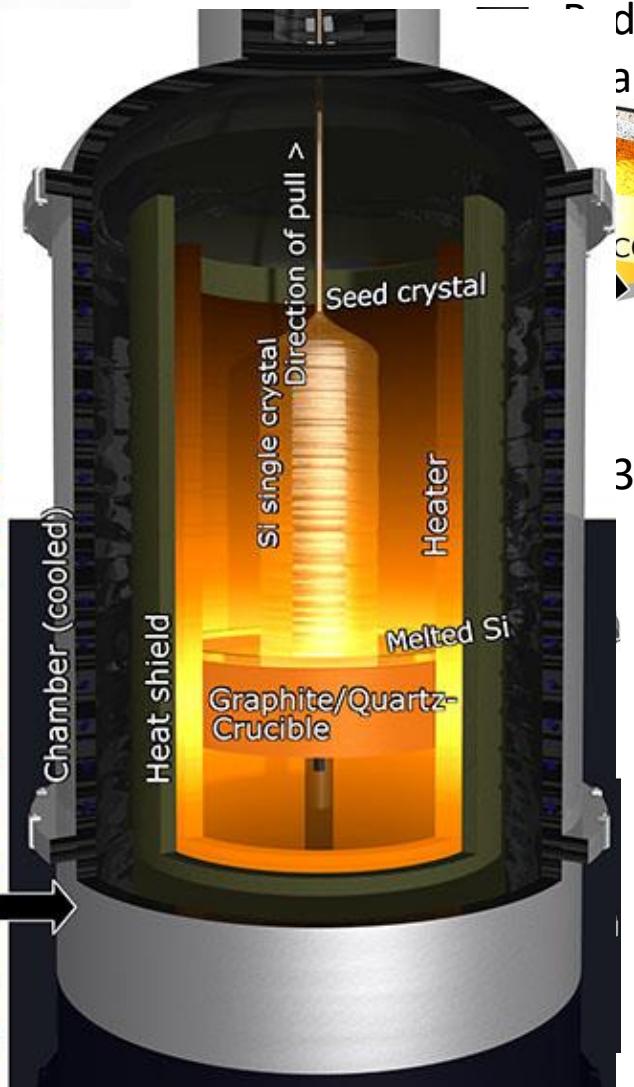
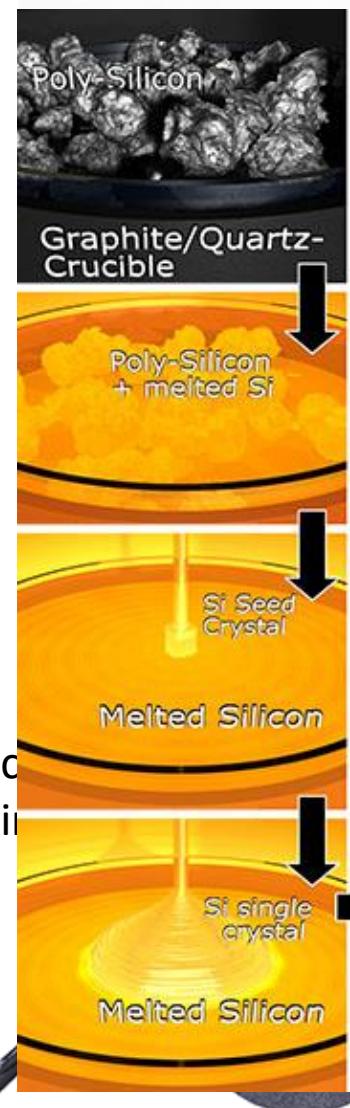
Czochralski (CZ)  
Alternative: FZ



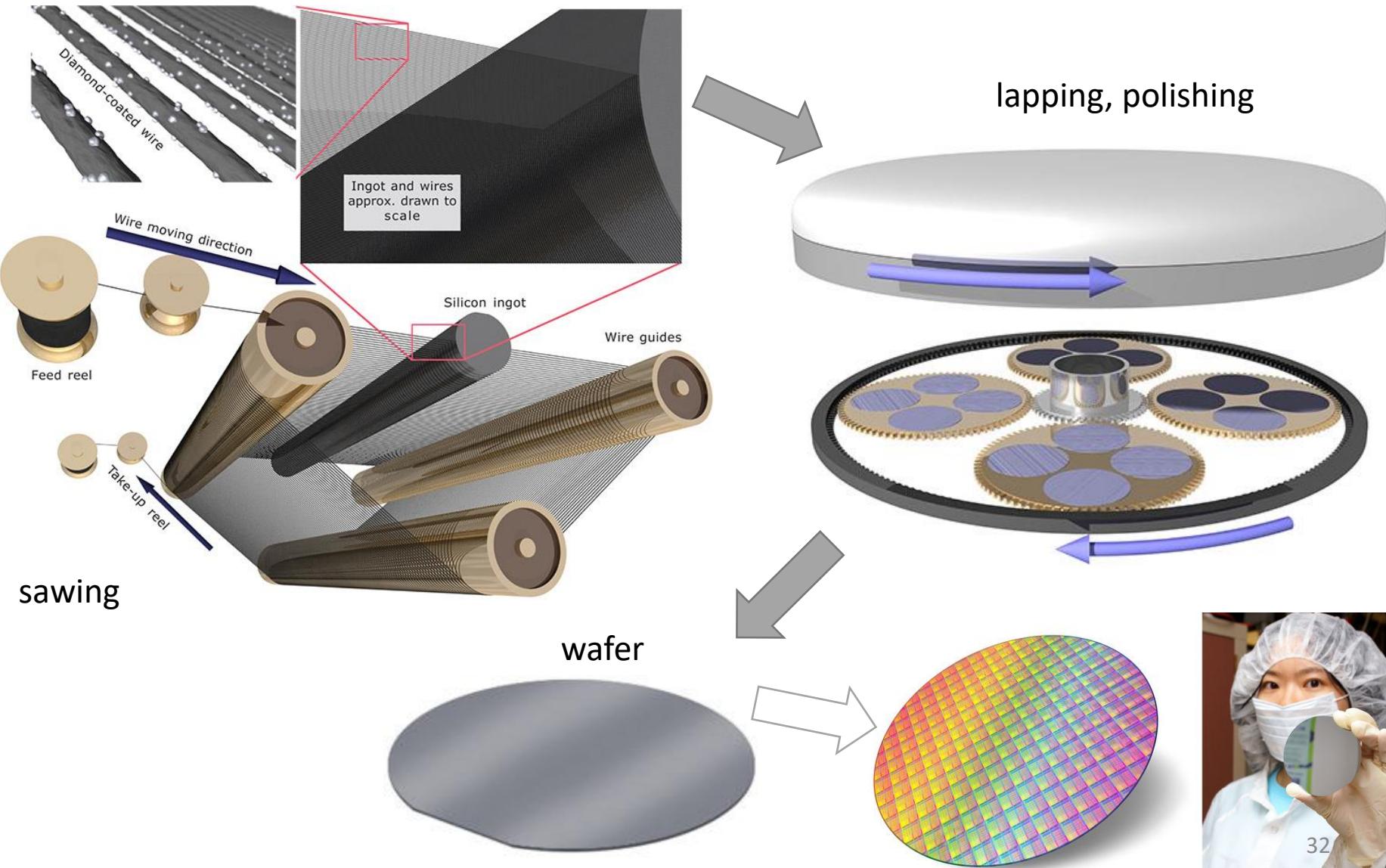
Electronic grade poly silicon  
(impurities <  $10^{14} \text{ cm}^{-3}$ )



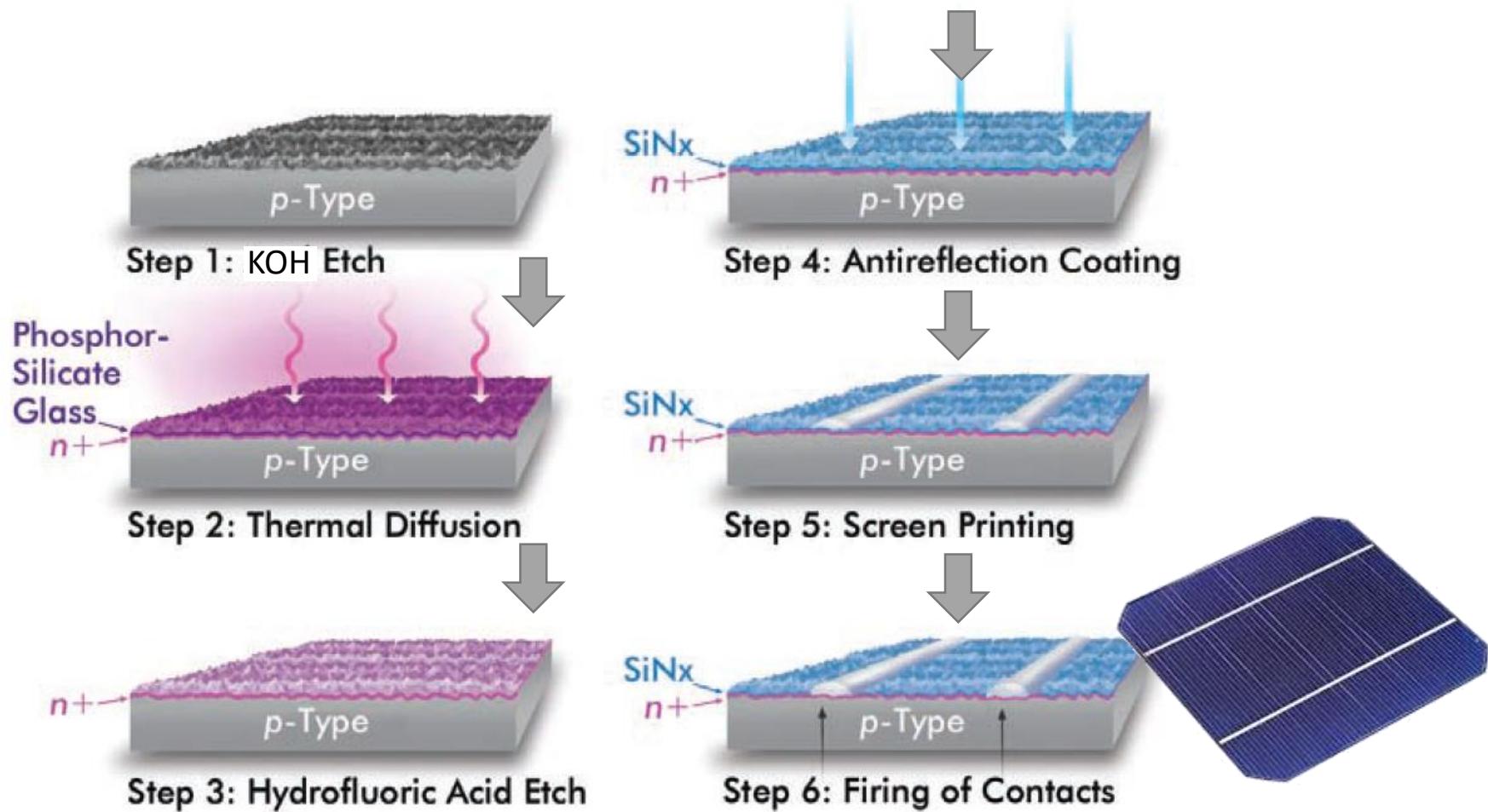
# From Sand to Solar: The Ingot



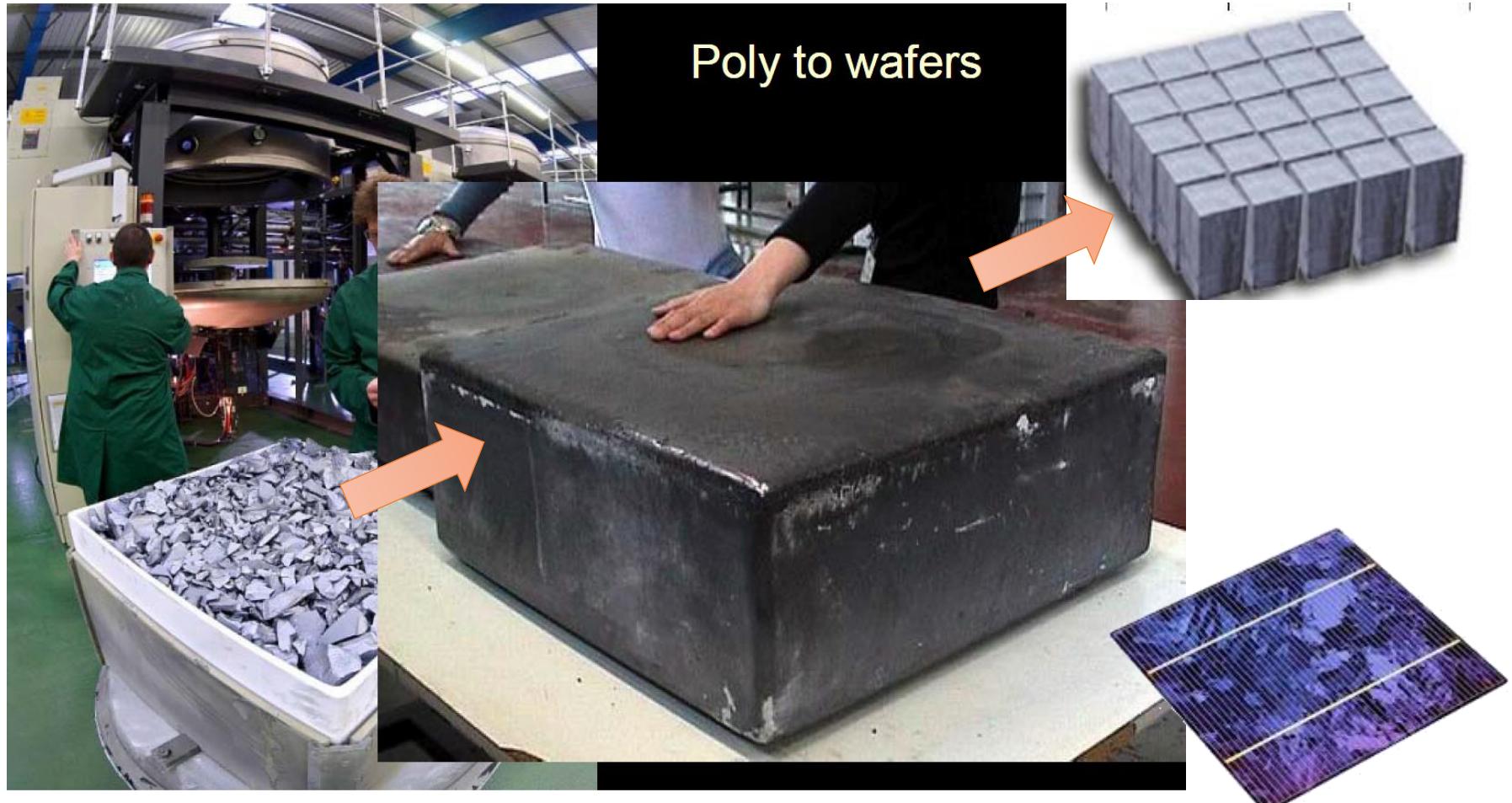
# From Sand to Solar: The Wafer



# From Sand to Solar: The Solar Cell



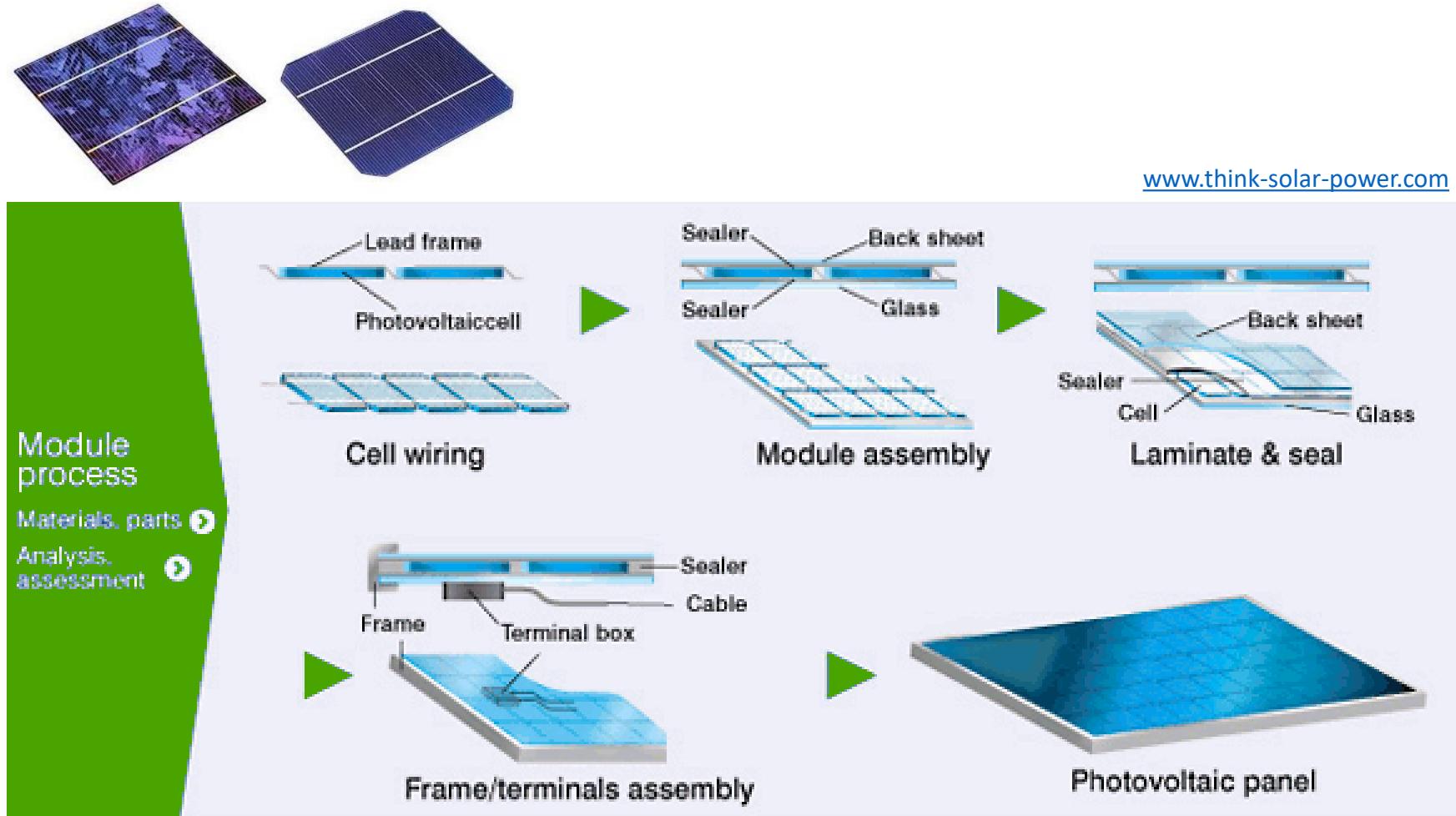
# Multicrystalline Solar Cell



Martin Green

**Poly-Crystalline  
Solar Cell**

# From Sand to Solar: The Module



# Modules

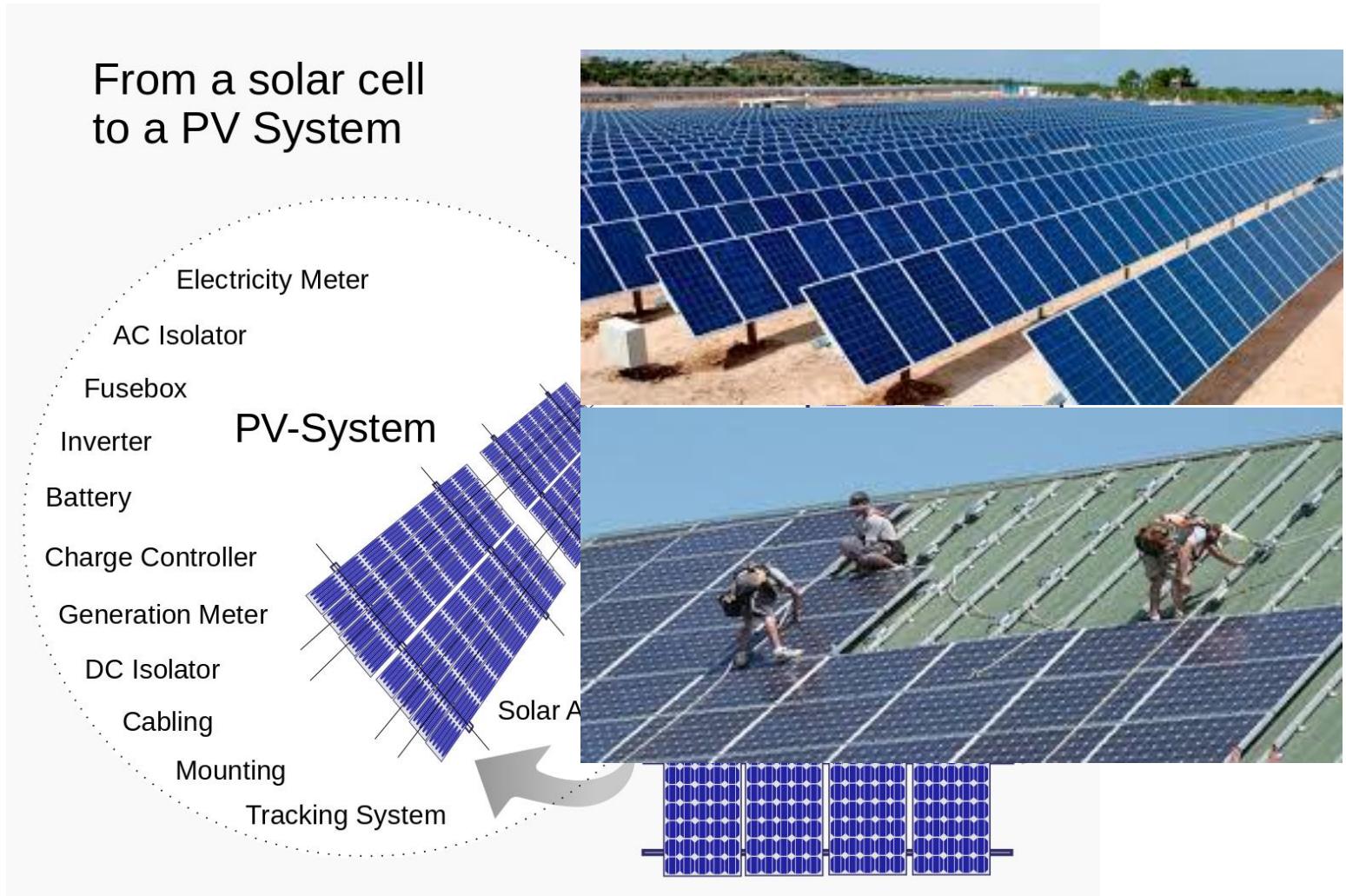


**SW 260      SW 285**

<i>Maximum power</i>	260 Wp	285 Wp
<i>Open circuit voltage</i>	38.4 V	39.7 V
<i>Maximum power point voltage</i>	31.4 V	31.3 V
<i>Short circuit current</i>	8.94 A	9.84 A
<i>Maximum power point current</i>	8.37 A	9.2 A
<i>Module efficiency</i>	15.51 %	17.0 %

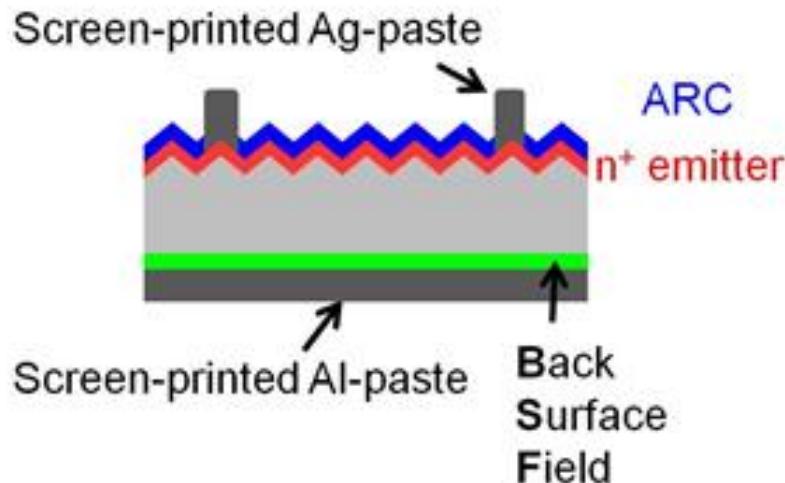


# From Sand to Solar: The PV Installation

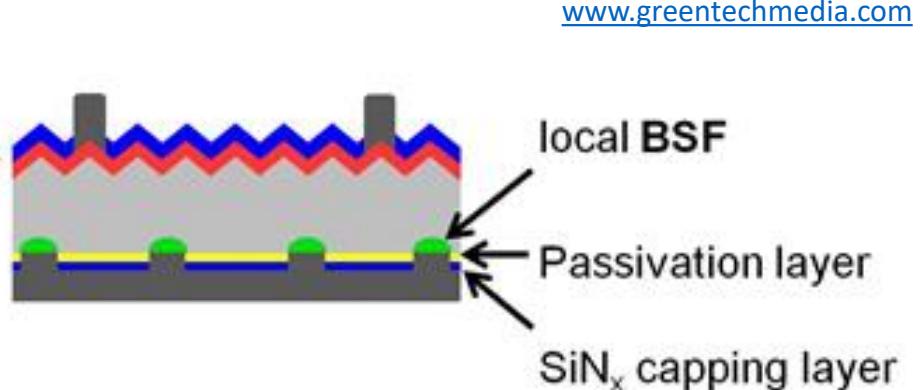


# Different Architectures

**Standard solar cell**

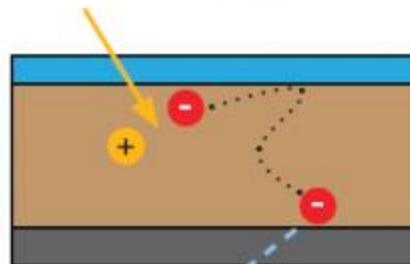


**PERC solar cell**



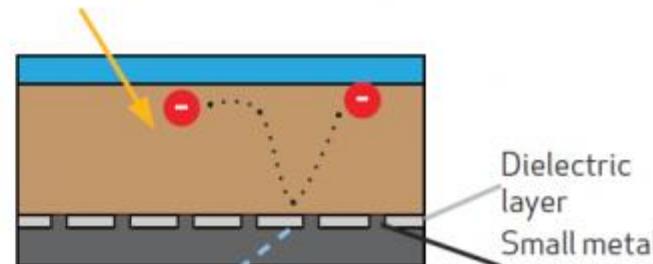
# Different Architectures: PERC

CONVENTIONAL CELL



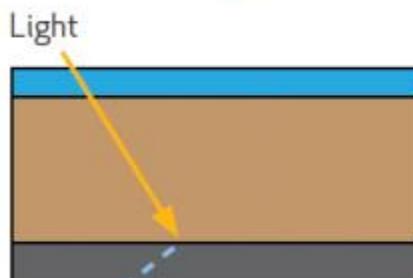
If an electron reaches the back surface, it is frequently captured and can no longer contribute to the current.

PERC CELL



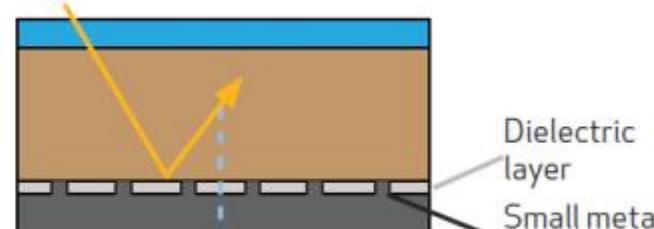
PERC technology stops the electron from being captured, and gives it a 'second chance' to reach the emitter and contribute to the current.

CONVENTIONAL CELL



Light is absorbed by the aluminum metallization.

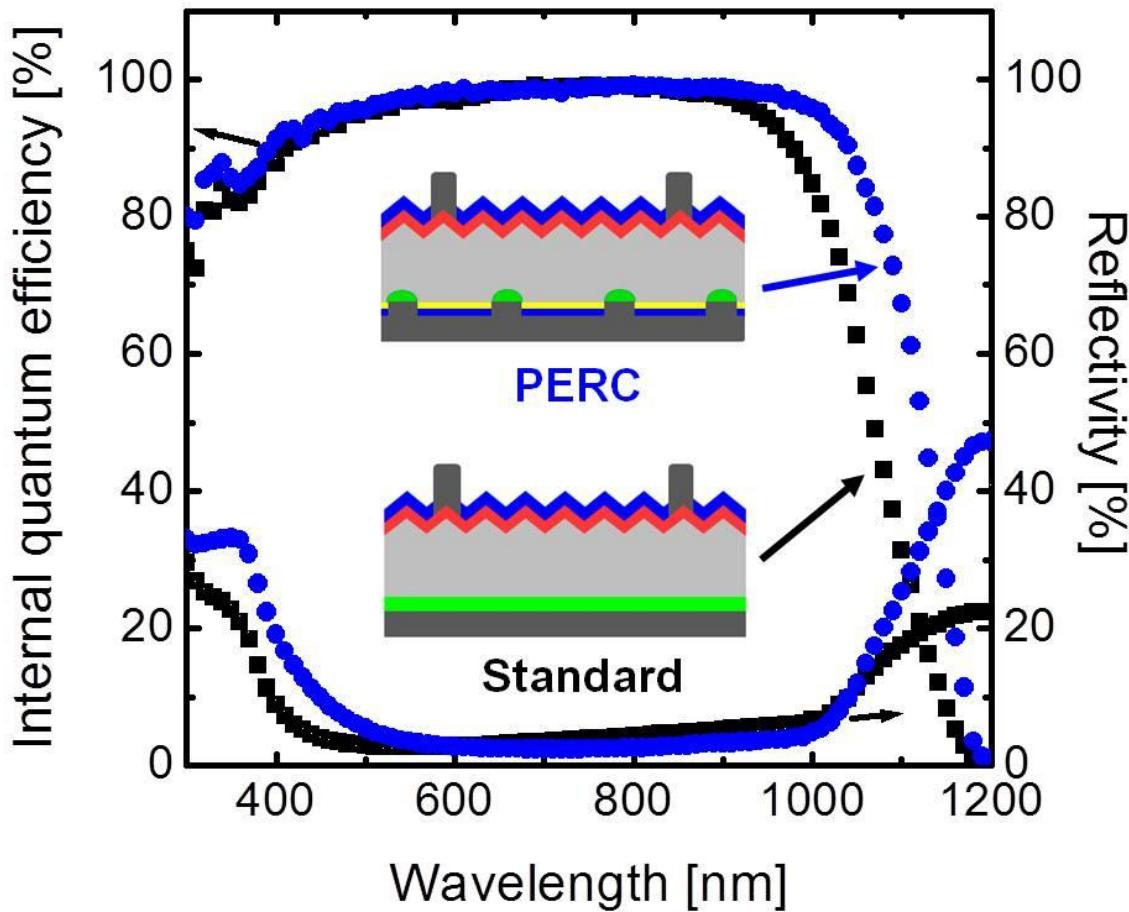
PERC CELL



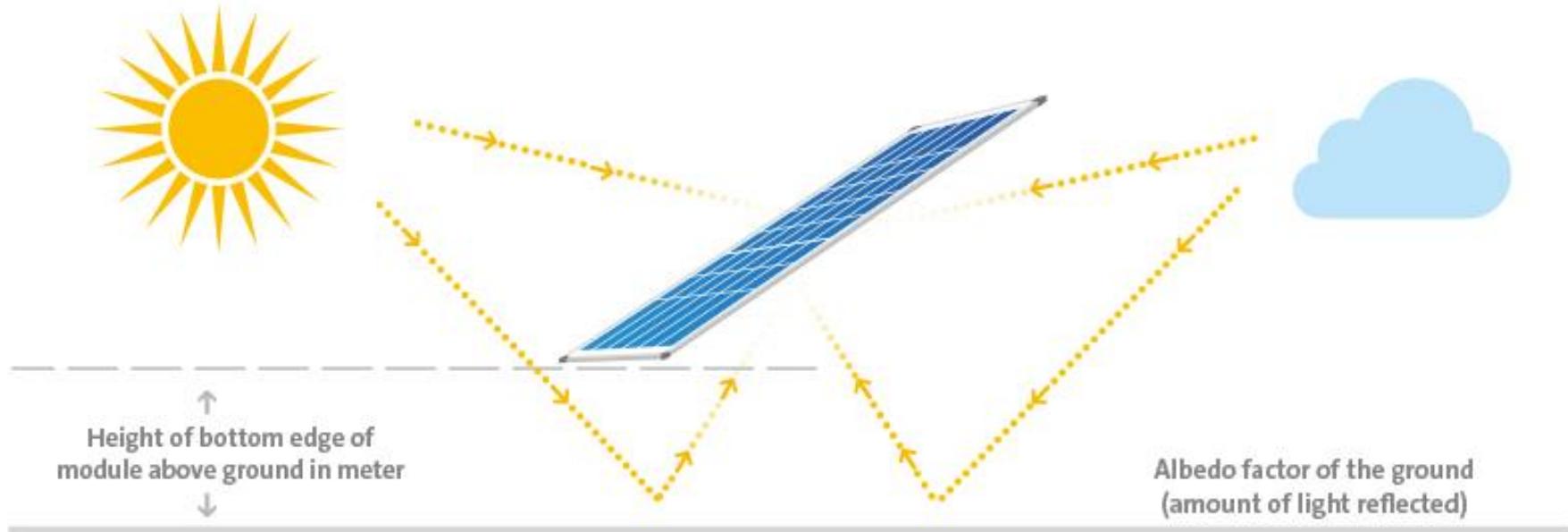
Reflected light will generate additional current.

# Different Architectures: PERC

[www.pv-magazine.com/news/details/beitrag/unsw-hits-194-percent-on-mass-produced-solar-cell---what-next\\_100003631/#axzz47sdUyPzSa](http://www.pv-magazine.com/news/details/beitrag/unsw-hits-194-percent-on-mass-produced-solar-cell---what-next_100003631/#axzz47sdUyPzSa)

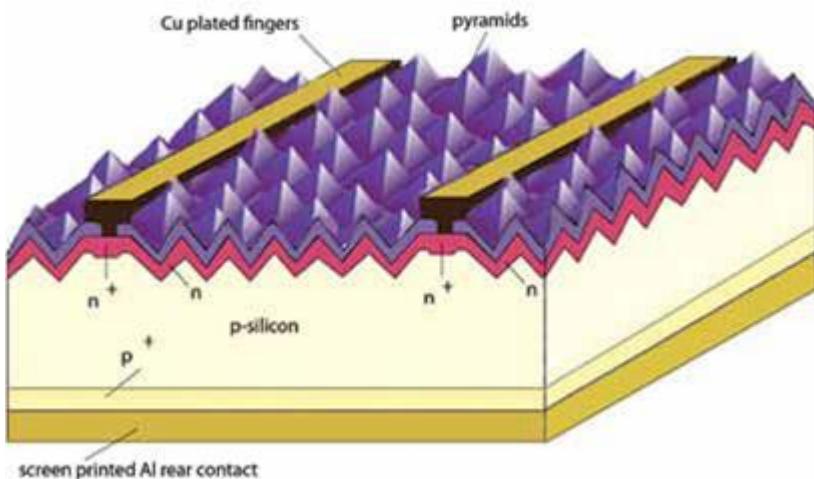


# Different Architectures: Bifacial Module



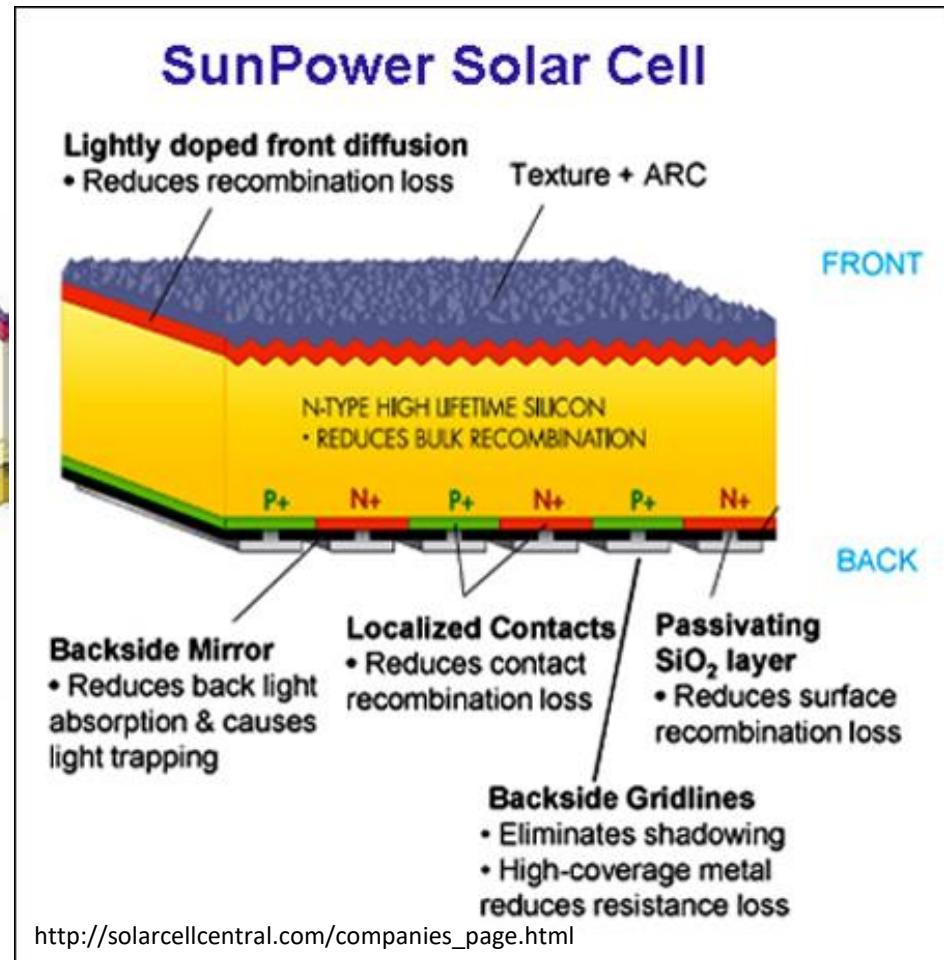
# Different Architectures

Laser-doped selective contact

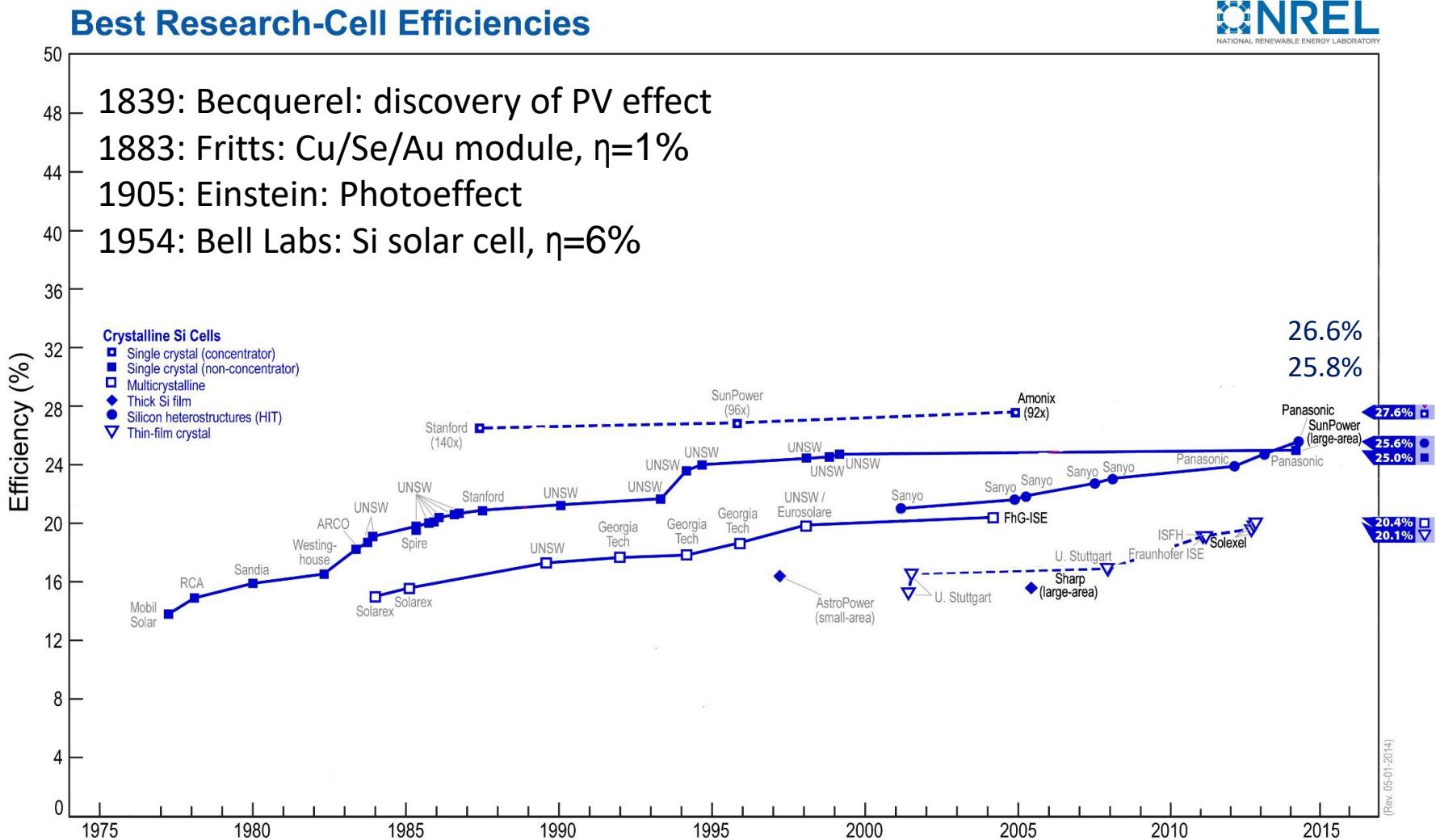


[http://www.pv-magazine.com/news/details/beitrag/unsw-hits-194-percent-on-mass-produced-solar-cell---what-next\\_100003631/#axzz47sdUyPzSa](http://www.pv-magazine.com/news/details/beitrag/unsw-hits-194-percent-on-mass-produced-solar-cell---what-next_100003631/#axzz47sdUyPzSa)

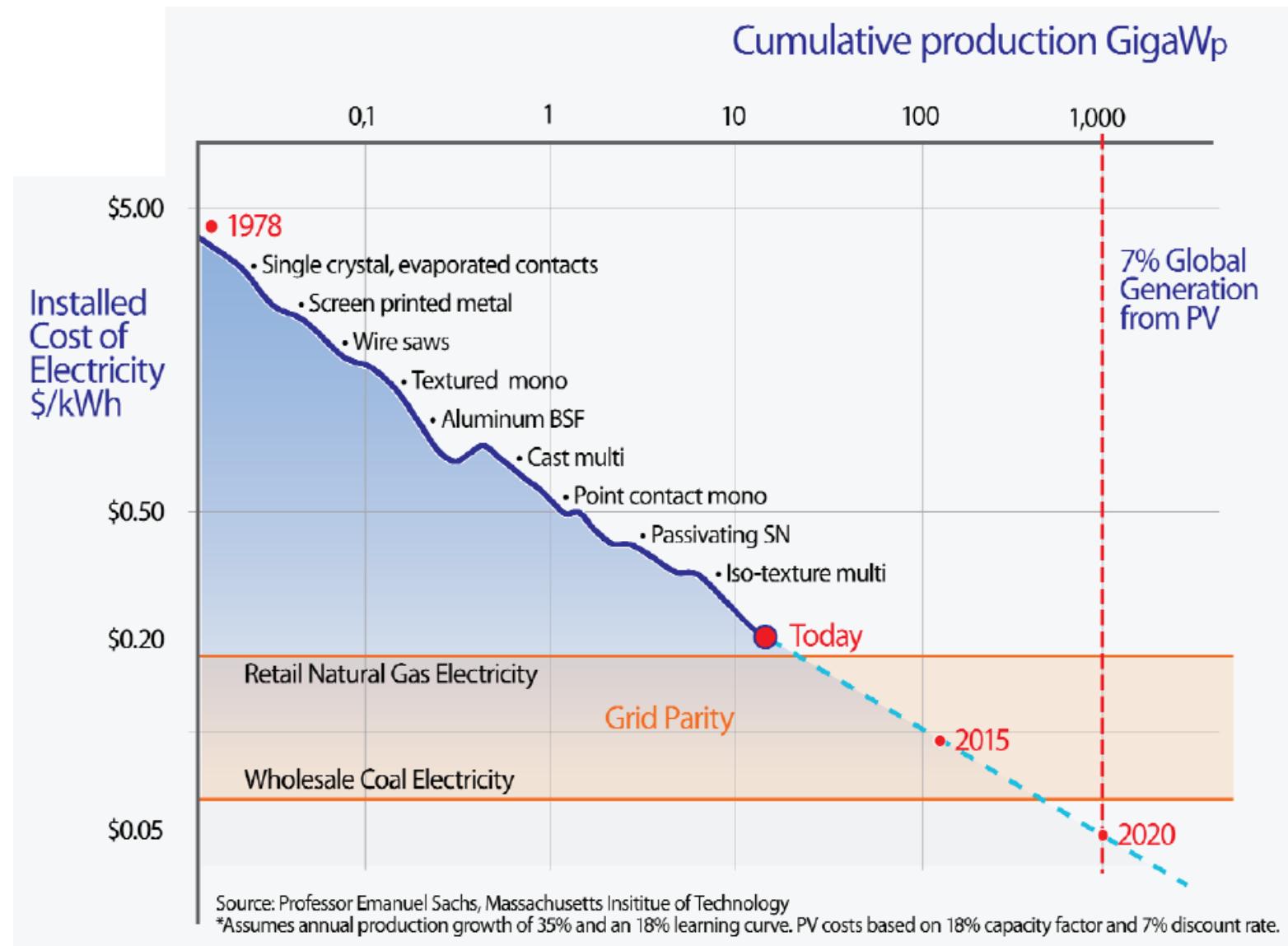
Interdigitated back contact design (IBC)



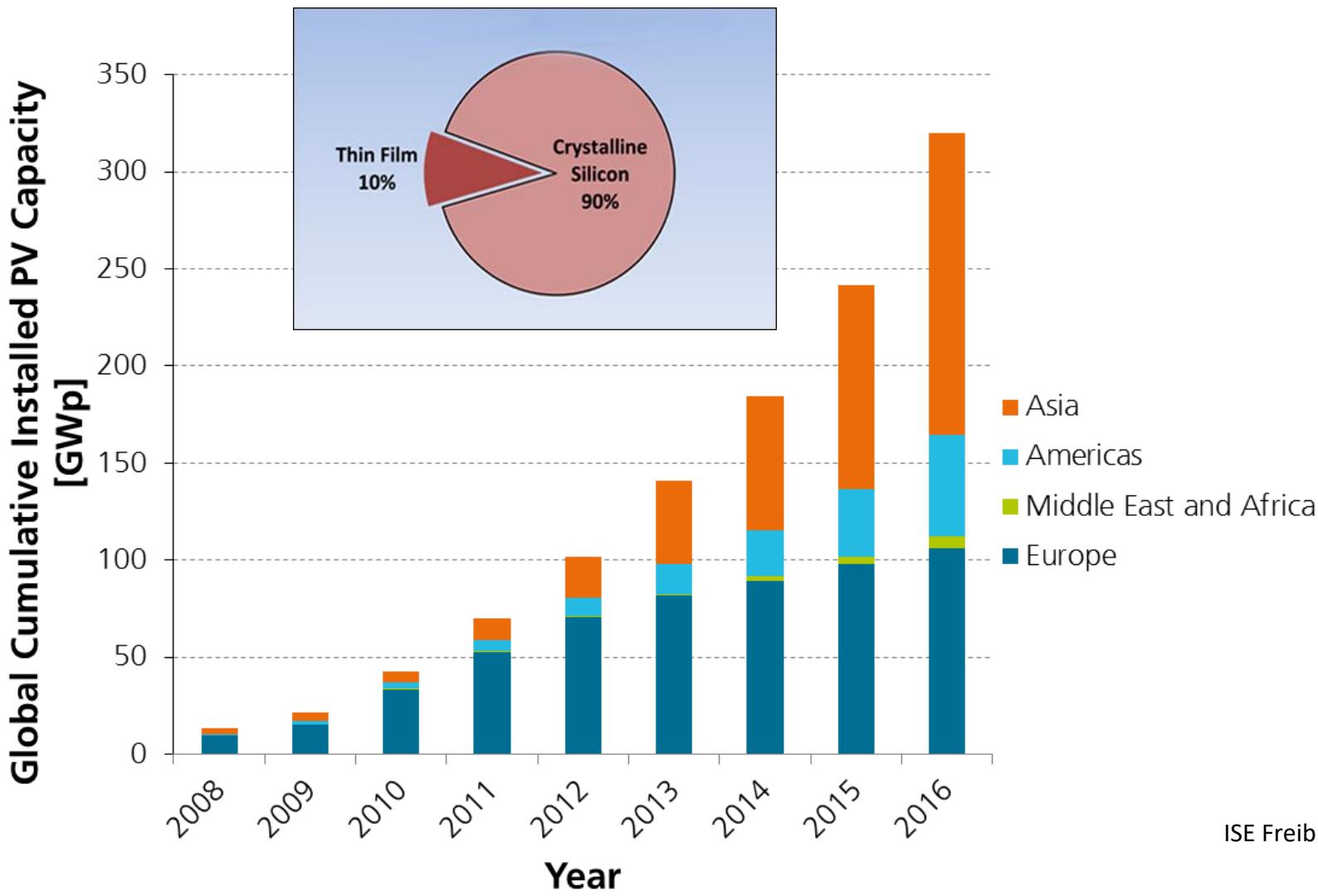
# History and Record Lab Efficiencies



# Technical Breakthroughs Reduce Costs

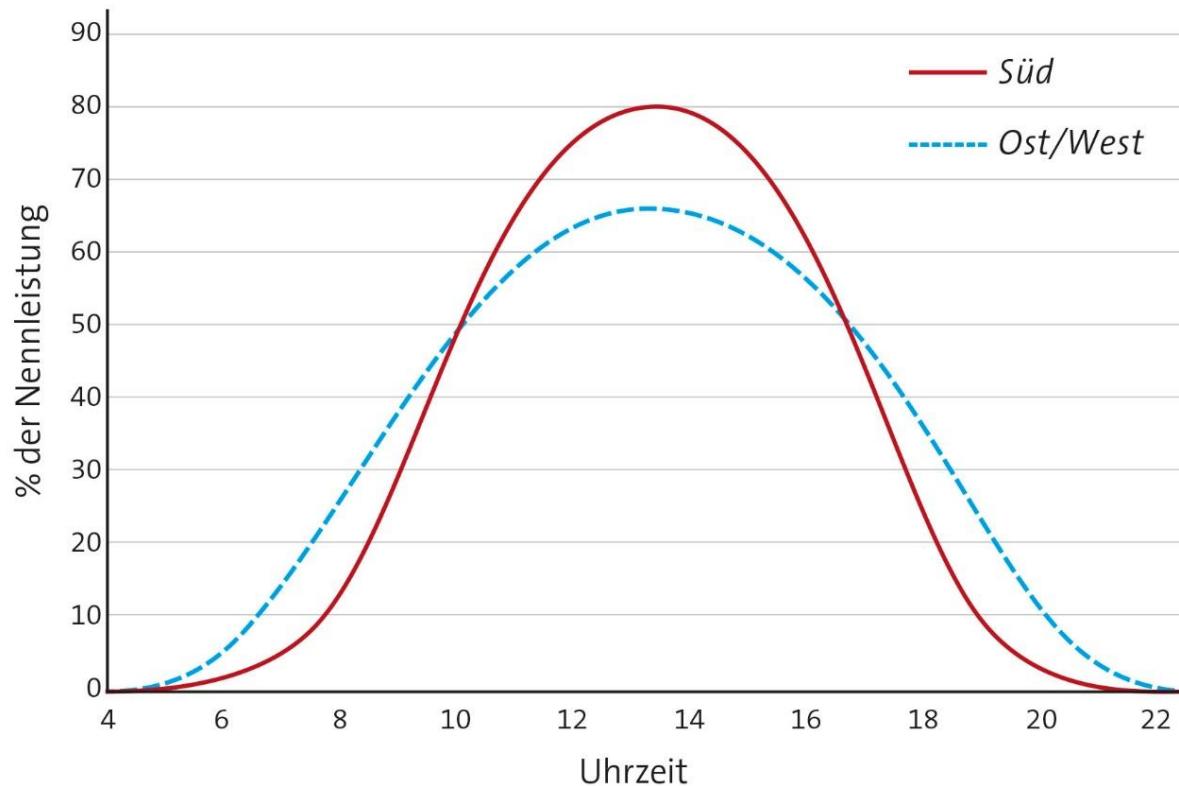


# PV Installations Worldwide



ISE Freiburg, 2018

# PV Installations Worldwide

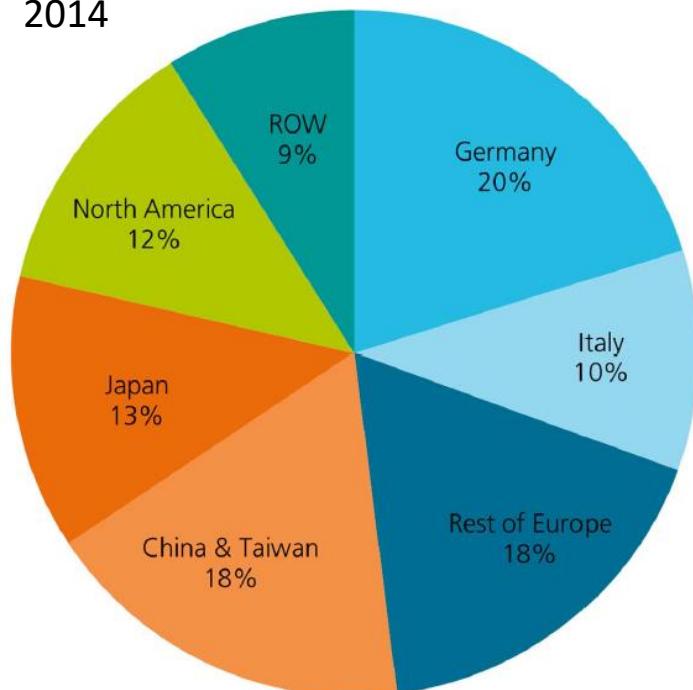


Vergleich von Photovoltaikanlagen unterschiedlicher  
Ausrichtung an einem Sonntag (8. July 2013)

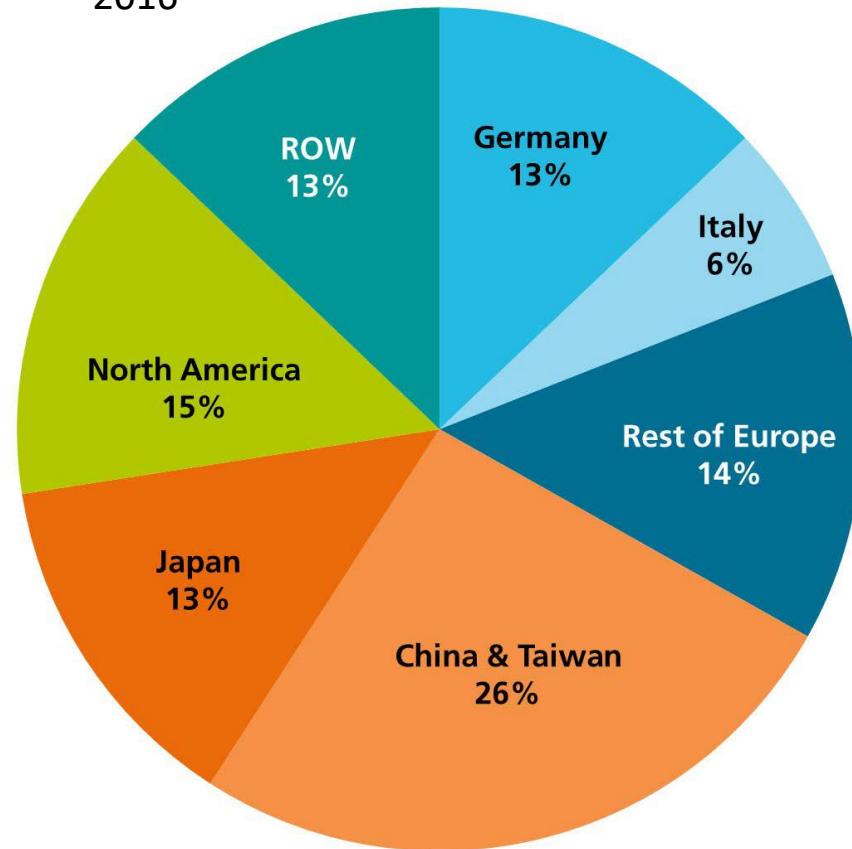
ISE Freiburg, 2018

# PV Installations Worldwide

2014

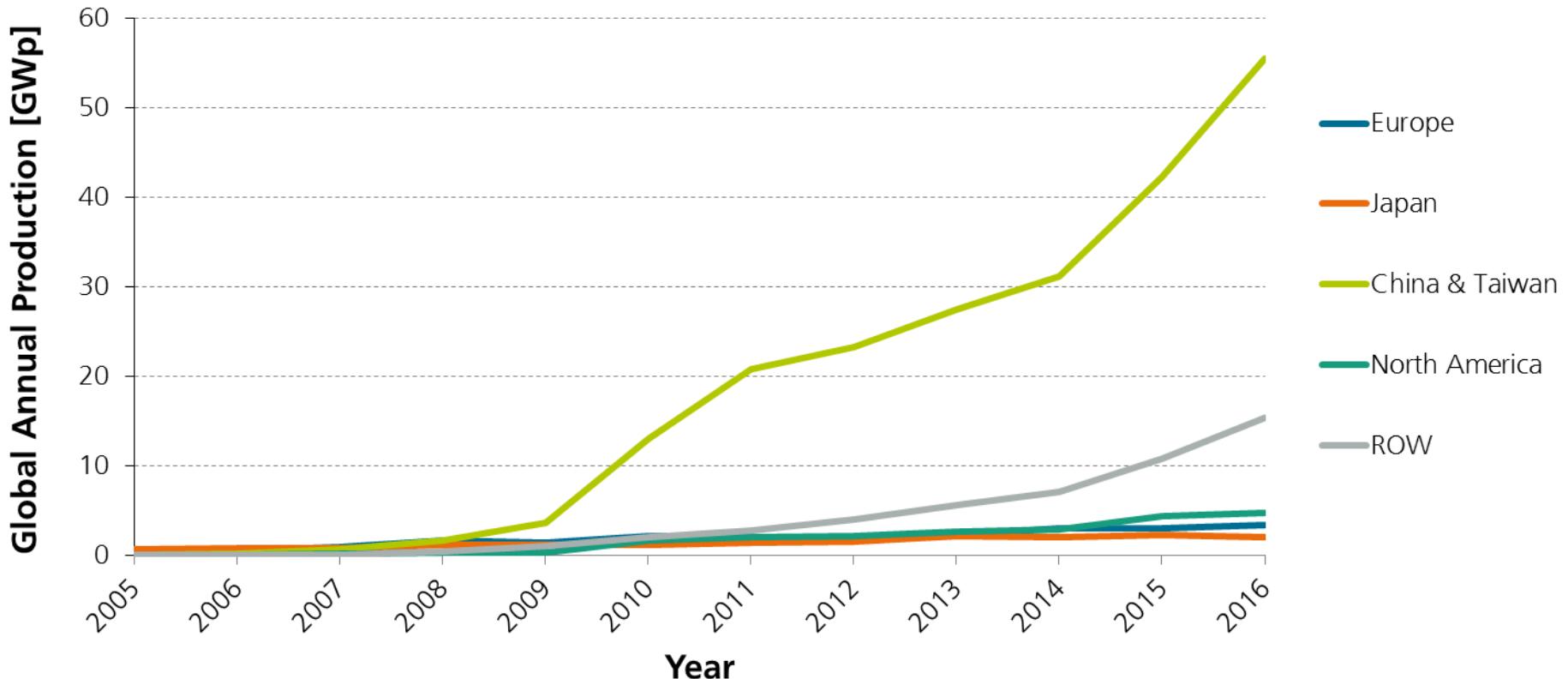


2016

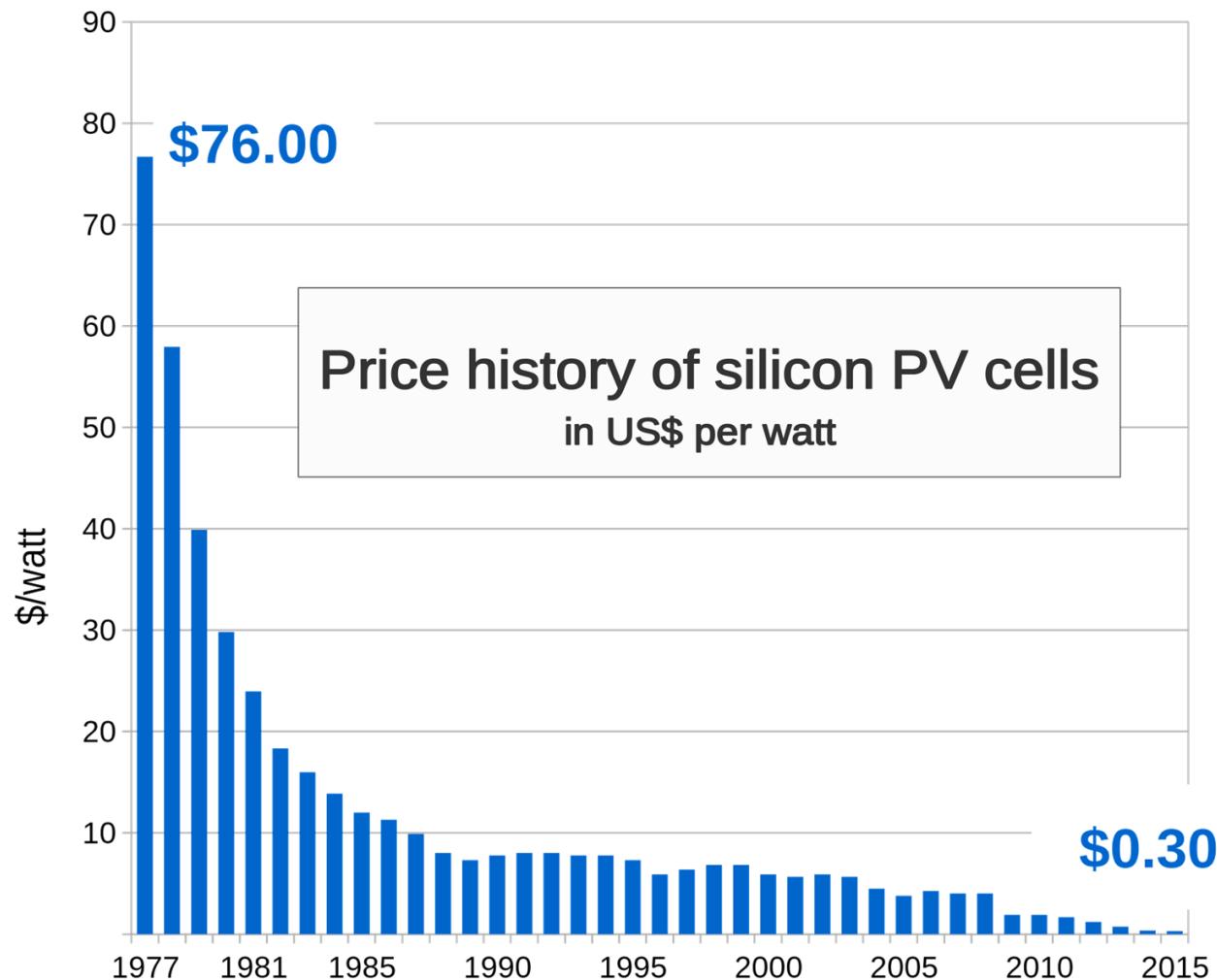


ISE Freiburg, 2018

# PV Production



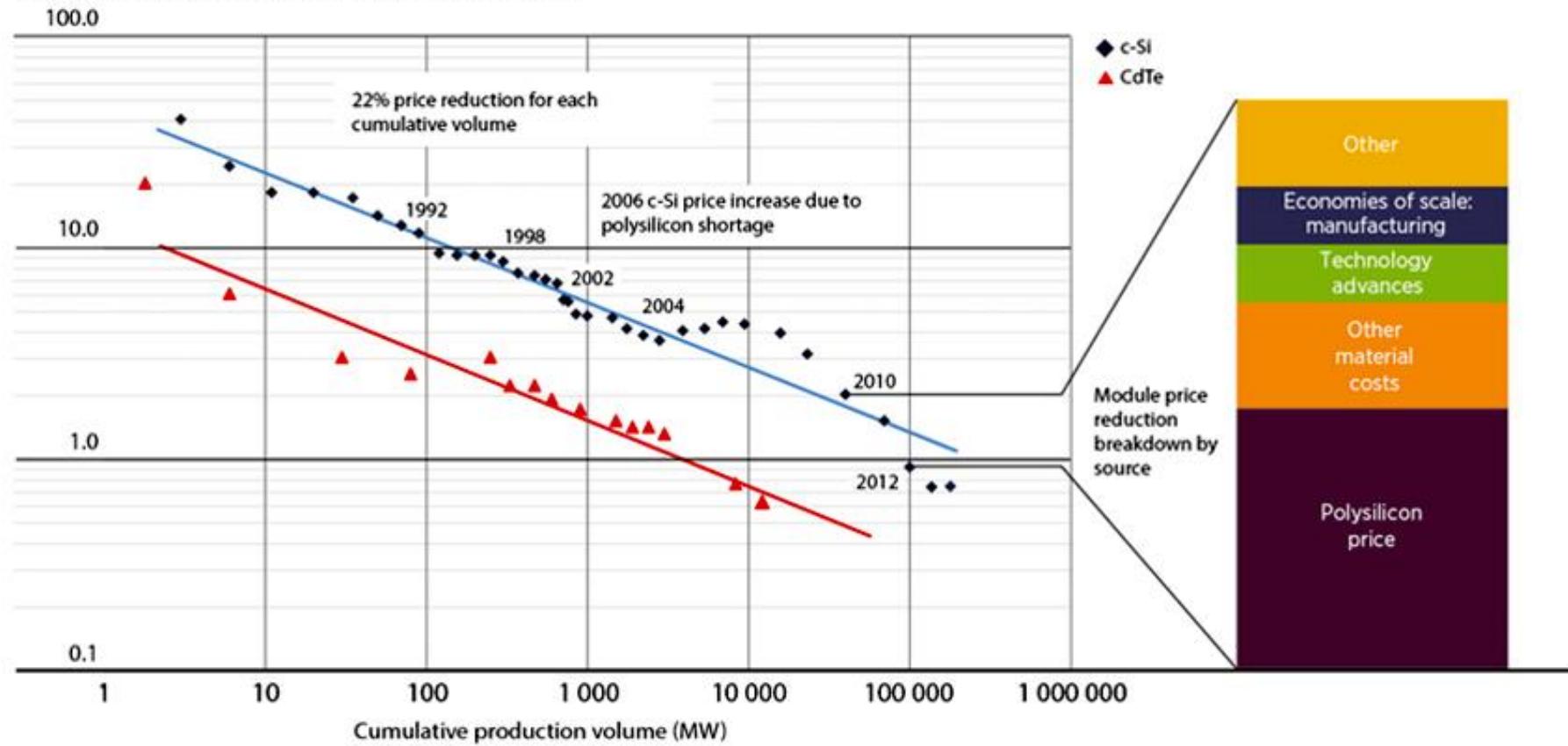
# Price



Source: Bloomberg New Energy Finance & [pv.energytrend.com](http://pv.energytrend.com)

# Costs and Prices: The Learning Curve

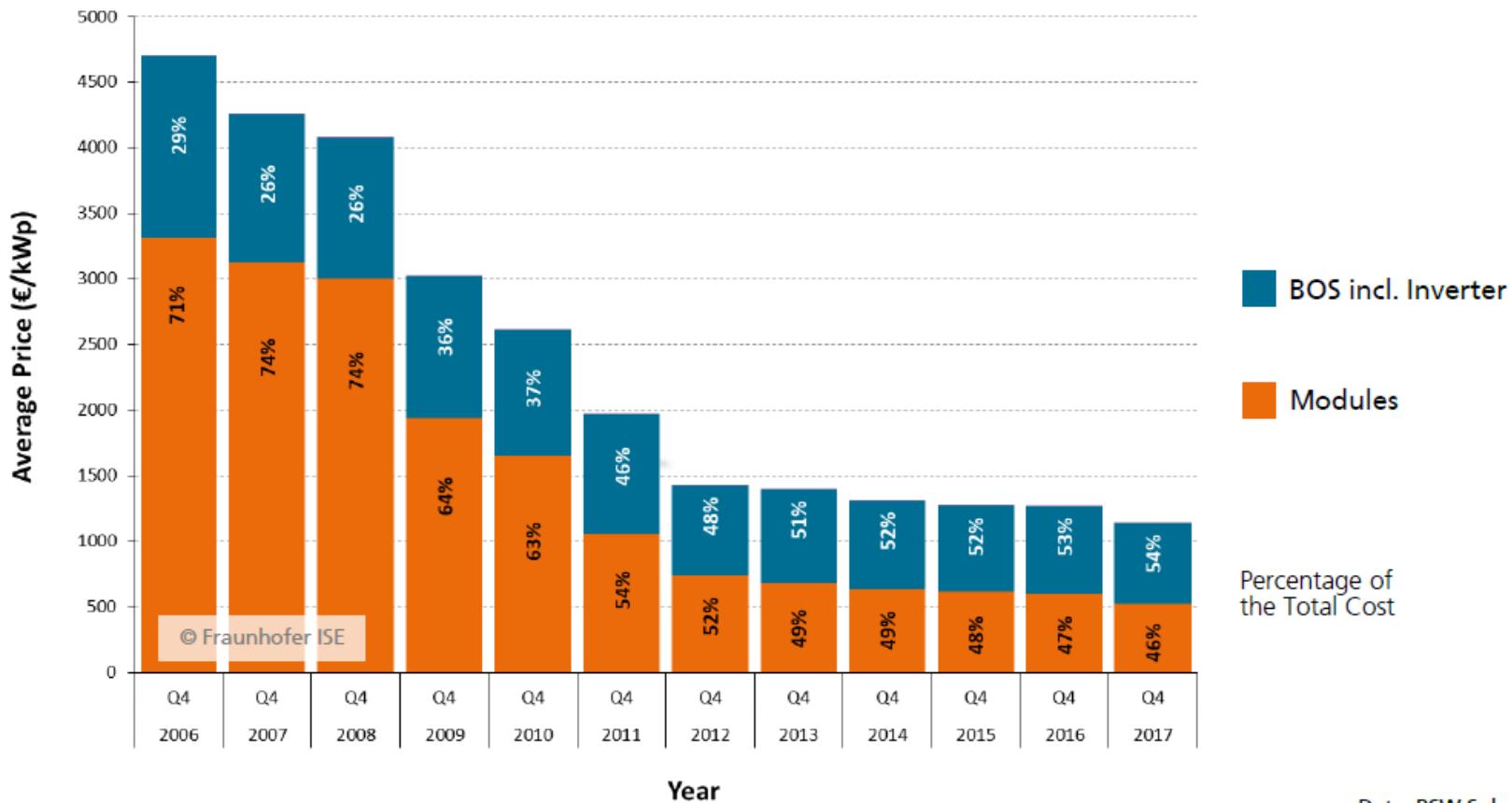
Global average module price (2014 USD/W)



[http://solarcellcentral.com/cost\\_page.html](http://solarcellcentral.com/cost_page.html)

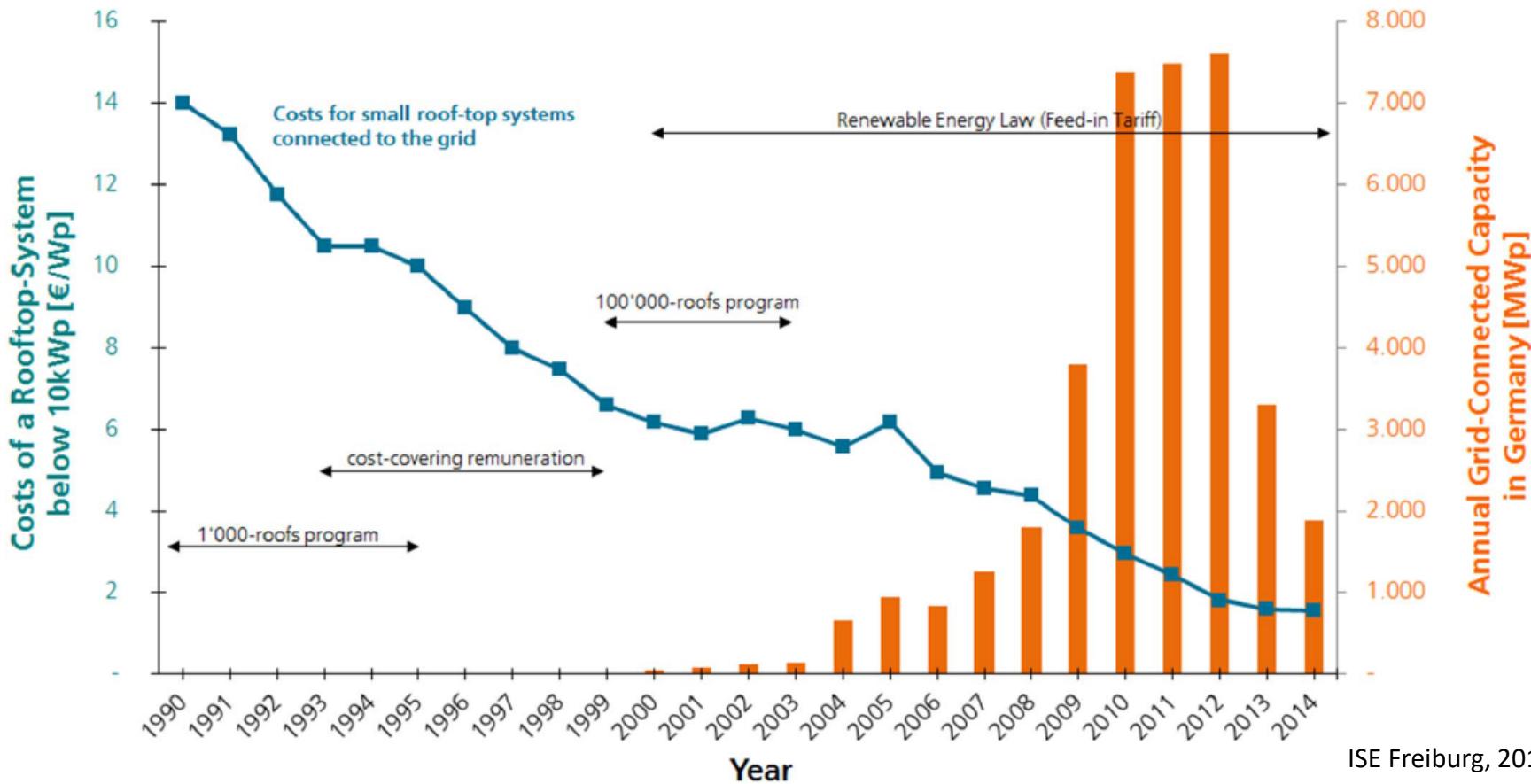
# Average Price PV Rooftop System In D

Historical Price Development Germany for 10 to 100 kWp roof-top PV-Systems



Data: BSW-Solar. Graph: PSE 2018

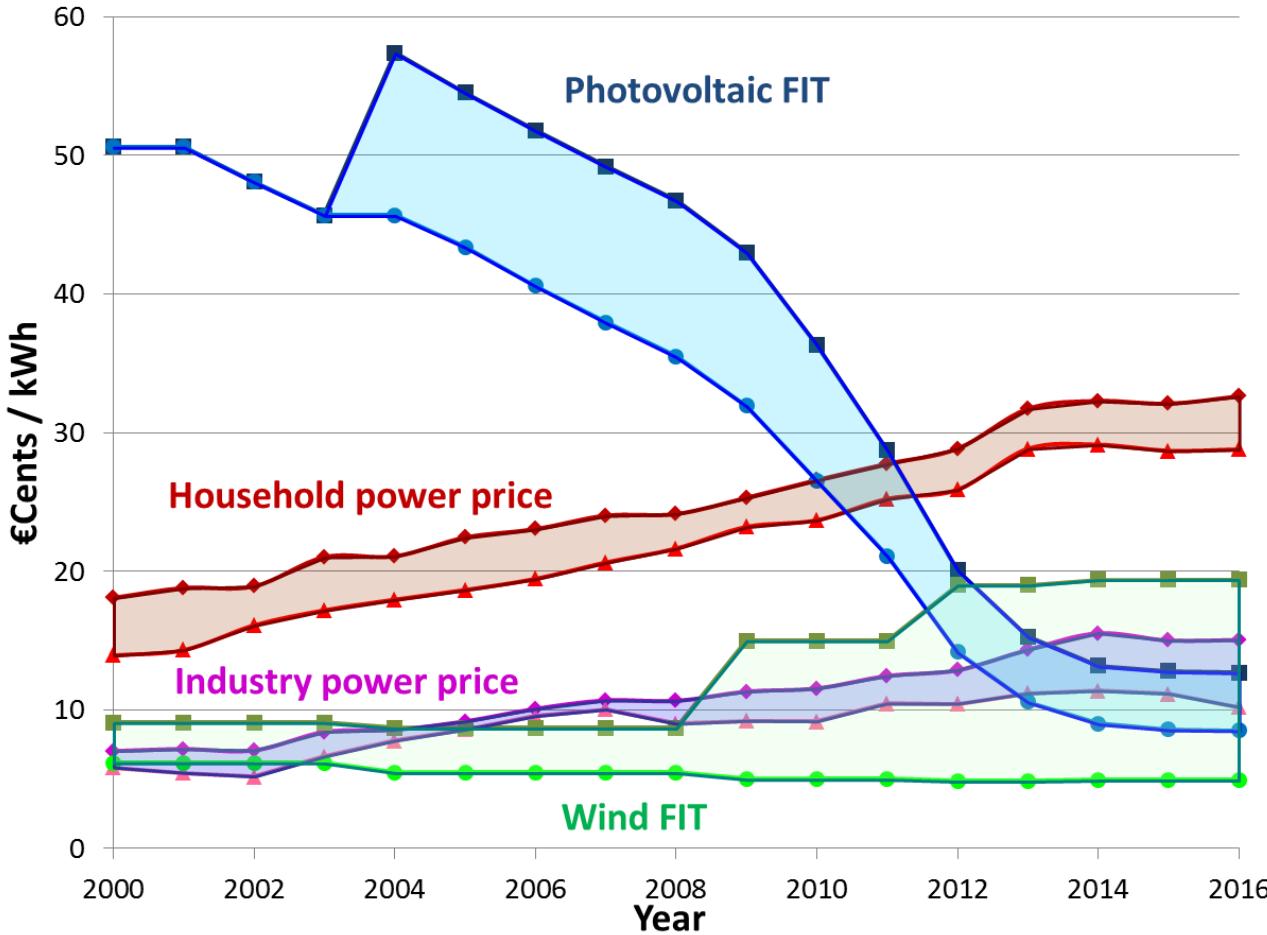
# Incentives in Germany



ISE Freiburg, 2016

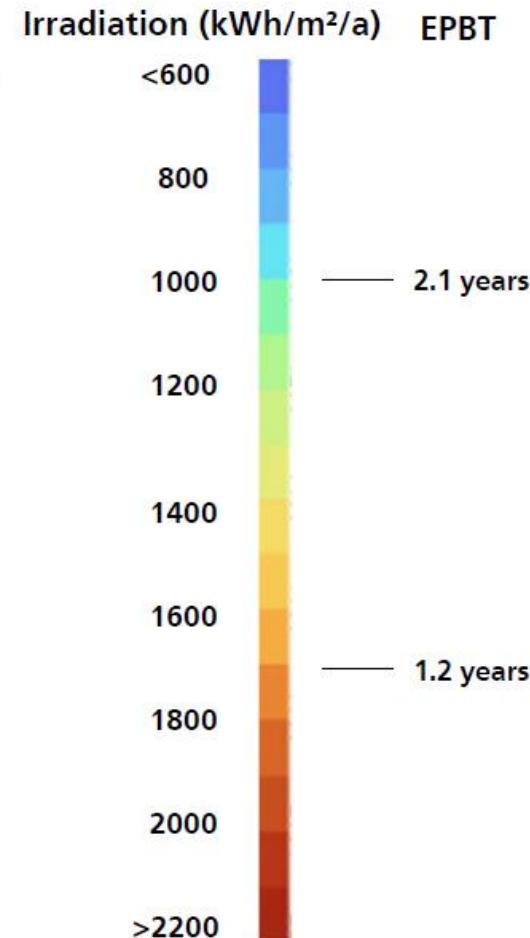
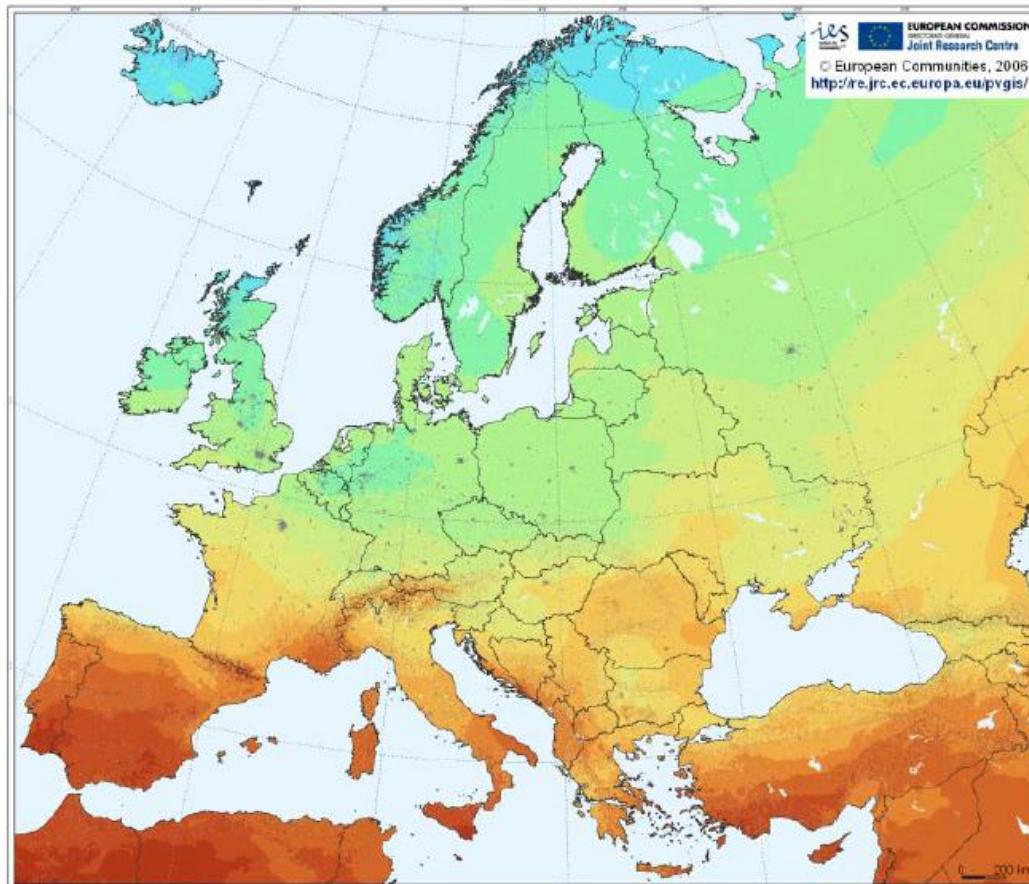
Data: BSW-Solar, BNA. Graph: PSE AG 2015

# Electricity Costs: Feed in Tariffs in D



Electricity costs	
Household 1 000 kWh/a to 2 500 kWh/a incl. VAT (2000-2016: +3.8%/a)	
Household 2 500 kWh/a to 5 000 kWh/a incl. VAT (2000-2016: +4.6%/a)	
Industry 500 MWh/a to 2 GWh/a net price (2000-2016: +4.9%/a)	
Industry 20 GWh/a to 70 GWh/a net price (2000-2016: +3.5%/a)	
Feed-in tariff for PV	
PV Rooftop up to 10 kW (2000-2016: -8.3%/a)	
PV freestanding (2000-2016: -10.5%/a)	
Feed-in tariff for Wind	
Wind offshore, initial tariff, acceler. Model (2000-2016: +4.8%/a)	
Wind onshore, basic tariff (2000-2016: -1.4%/a)	

# Energy Payback Time (EPBT)

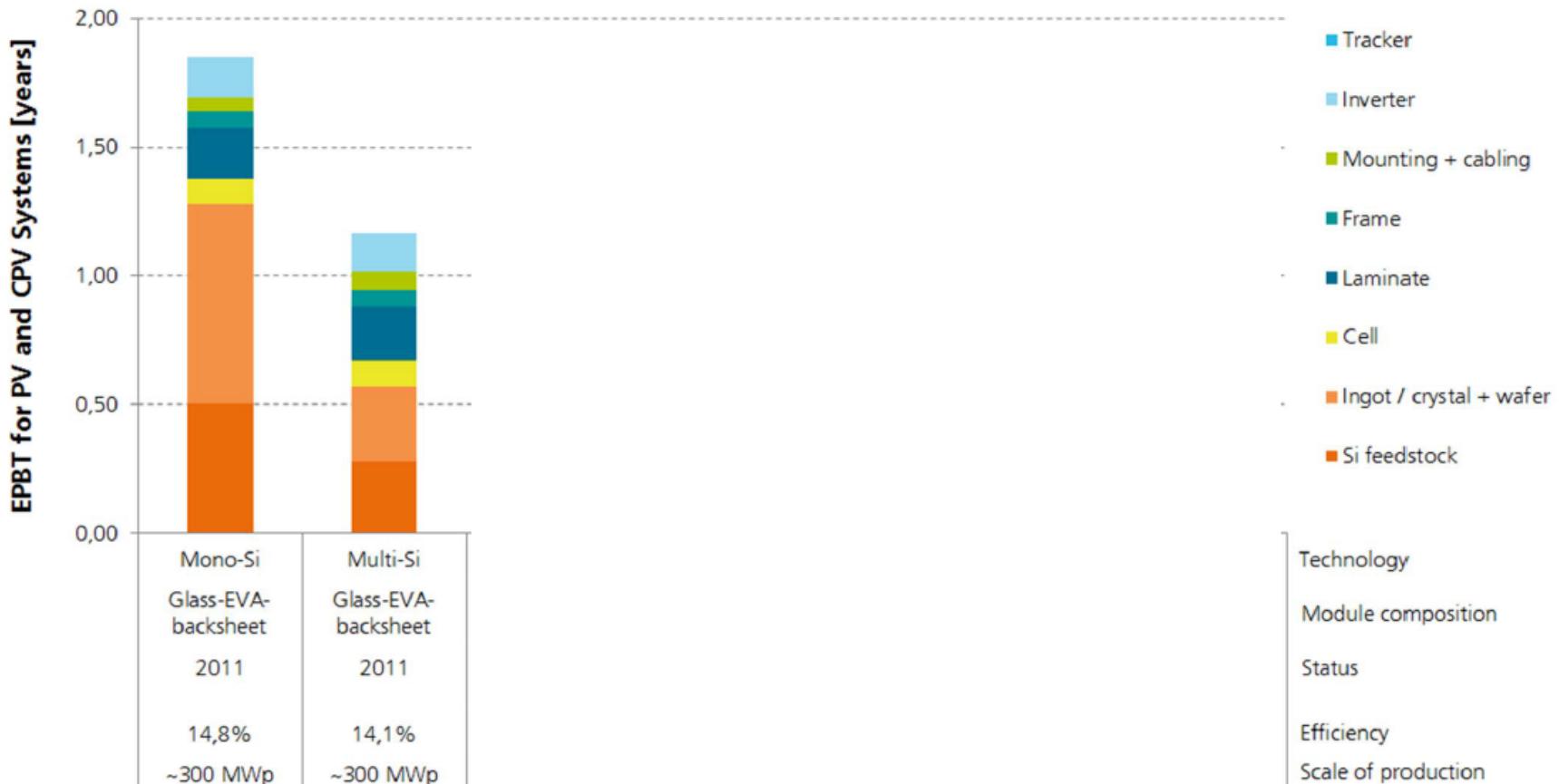


ISE Freiburg, 2016

Data: M.J. de Wild-Scholten 2013. Image: JRC European Commission. Graph: PSE AG 2014 (Modified scale with updated data from PSE AG and Fraunhofer ISE)

# Energy Payback Time (EPBT)

Global Irrad.: 1925 kWh/m<sup>2</sup>/yr, Direct Normal Irrad.: 1794 kWh/m<sup>2</sup>/yr



Data: M.J. de Wild-Scholten 2013; CPV data: "Environmental Sustainability of Concentrator PV Systems: Preliminary LCA Results of the Apollon Project" 5th World Conference on PV Energy Conversion. Valencia, Spain, 6-10 September 2010. Graph: PSE AG 2014

# Example: Rooftop Installation

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- Irradiation:  $1200 \text{ kWh/m}^2\text{a}$
- 20% module  $\rightarrow 240 \text{ kWh/m}^2\text{a} \rightarrow 0.2 \text{ kW}_p/\text{m}^2$
- $20 \text{ m}^2 \rightarrow 4800 \text{ kWh/a} \rightarrow 4 \text{ kW}_p$  (20 modules)
- Investment costs 5200 Euro
- Household electricity cost 1600 Euro/a
- 4 kW continuous power  $\rightarrow 34176 \text{ kWh/a}$

$\rightarrow 14\%$  capacity factor

$\rightarrow$  volatile

(storage capacity and costs)



# Summary Crystalline Silicon Solar Cells

