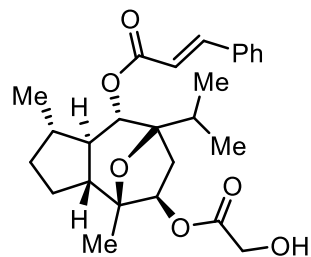
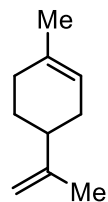


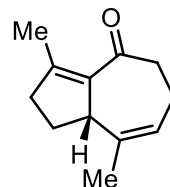
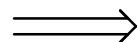
Limonene: cheap chiral starting material found in the oil of citrus peels



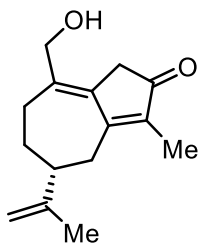
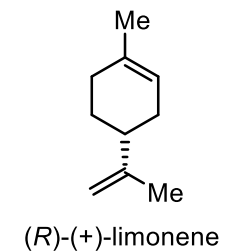
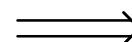
(-)-4-*epi*-EnglerinA

suggest disconnections  
and strategy

a few steps

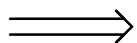


5 steps

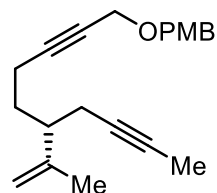


(+)-indicanone

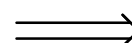
6 steps



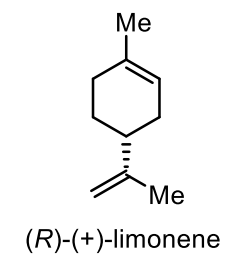
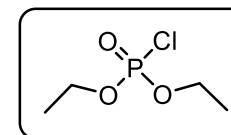
what type of cyclisation is it?  
(name)

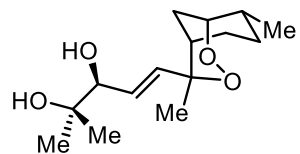


7 steps



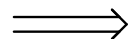
using:





(+)-Yingzhaosu

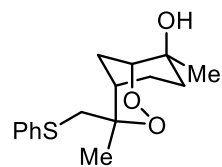
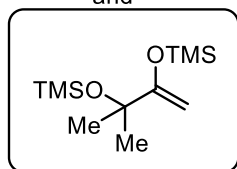
a few steps



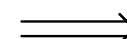
using:

Pummerer rearrangement

and

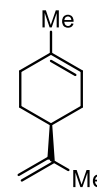


1 step

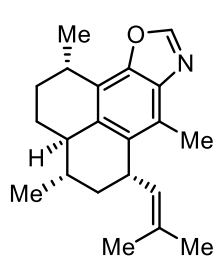


using:

AIBN

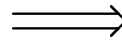


(S)-(-)-limonene

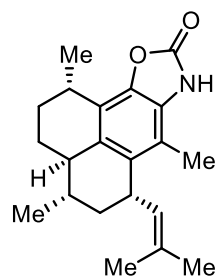


(+)-pseudopteroxazole

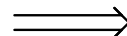
2-3 steps



Boc<sub>2</sub>O



a few steps



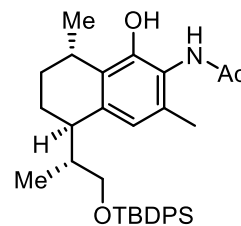
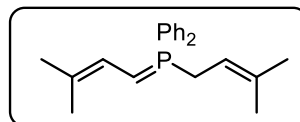
using:

CDI

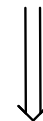
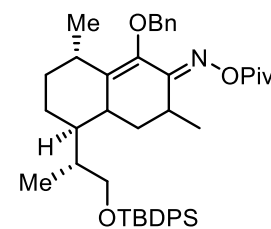
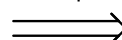
and

Ley oxidation

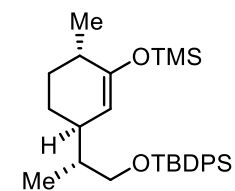
and



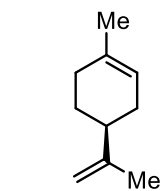
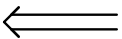
2 steps



5 steps



5 steps



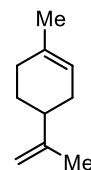
(S)-(-)-limonene

using:

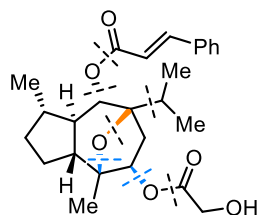
enzymatic kinetic resolution

## Solutions

Limonene: cheap chiral starting material found in the oil of citrus peels

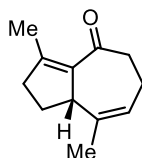
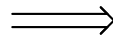


epoxide opening

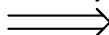


suggest disconnections  
and strategy

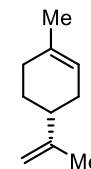
a few steps



- 1)  $O_3/O_2$ ,  $CH_2Cl_2$ -MeOH (5:1),  $-70\text{ }^\circ\text{C}$ ;  $Me_2S$ , rt, 5 h;
- 2) piperidine, AcOH,  $C_6H_6$ , reflux, 1 h;
- 3) Li, Br-CH<sub>2</sub>-CH<sub>2</sub>-CH=CH<sub>2</sub>
- 4) IBX, DMSO
- 5)  $Ti(OiPr)_4$ , Grubbs' catalyst (II)



5 steps



(R)-(+)-limonene

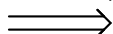
Sharpless dihydroxylation

(-)-4-*epi*-EnglerinA

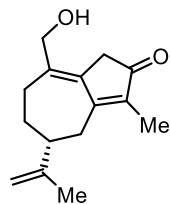
*Eur. J. Org. Chem.*

**2021**, 22, 3190–3196

- 1) DDQ, DCM/ $H_2O$ , rt
- 2)  $ClCO_2Me$ , pyridine, DCM, rt
- 3) 5 mol%  $Pd(OAc)_2$ , 25 mol%  $PPh_3$ , MeOH, 10 atm CO,  $40\text{ }^\circ\text{C}$
- 4) DIBAL-H, toluene,  $-78\text{ }^\circ\text{C}$
- 5) TBSCl, DMAP,  $Et_3N$ , DCM,  $0\text{ }^\circ\text{C}$  to rt
- 6) 5 mol%  $[RhCl(CO)dppp]_2$ , toluene, 1 atm CO, reflux, then 10% HCl aq., MeOH, rt



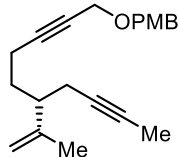
what type of cyclisation is it?  
(Pauson-Khand)



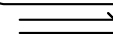
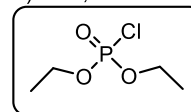
(+)-indicanone

*Org. Biomol. Chem.*

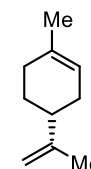
**2012**, 10, 4747-4751



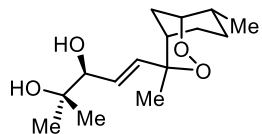
- 1)  $O_3$ , MeOH, then  $(H_2N)_2CS/MeOH$
- 2)  $HC(OCH_3)_3$ ,  $CeCl_3 \cdot 6H_2O/MeOH$
- 3) LDA, THF



- 4)  $sBuLi$ ,  $(HCHO)_n$ , THF,  $-78\text{ }^\circ\text{C}$  to rt
- 5) NaH, PMBCl, DMF,  $0\text{ }^\circ\text{C}$  to rt, then 35% HCl aq. acetone
- 6) Ohira-Bestmann reagent,  $K_2CO_3$ , MeOH, rt
- 7) LHMDS, MeI,  $-78\text{ }^\circ\text{C}$



(R)-(+)-limonene

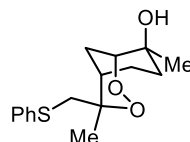


(+)-Yingzhaosu

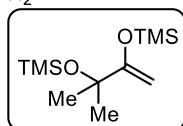
*J. Org. Chem.*  
**2005**, *70*,  
 3618–3632

- 1)  $\text{SOCl}_2$ , pyr, DCM,  $0\text{ }^\circ\text{C}$
- 2) *m*CPBA, EtOAc,  $-40\text{ }^\circ\text{C}$
- 3)  $(\text{CF}_3\text{CO})_2\text{O}$
- 4) morpholine, MeOH,  $-10$  to  $0\text{ }^\circ\text{C}$   
 then diastereomer separation

Pummerer rearrangement



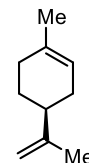
- 5)  $\text{PtO}_2$ ,  $\text{H}_2$
- 6)  $\text{TiCl}_4$



- then pyr.  
 7) *R*-CBS cat.  
 $\text{BH}_3$ .THF, THF,  $-55\text{ }^\circ\text{C}$   
 8) HF

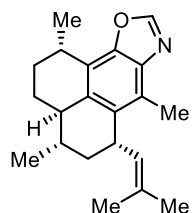
AIBN

- PhSH,  
 hv,  $\text{O}_2$   
 $\text{CH}_3\text{CN}$   
 then  $\text{PPh}_3$



(S)-(-)-limonene

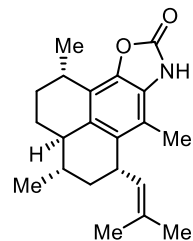
2 steps



(+)-pseudopteroxazole

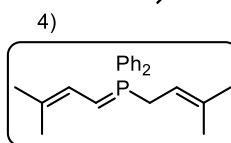
*J. Am. Chem. Soc.*  
**2003**, *125*, 13486–13489

- 1)  $\text{Boc}_2\text{O}$   
 DMAP
- 2)  $\text{MeMgBr}$   
 $-78$  to  $23\text{ }^\circ\text{C}$   
 then TFA,  
 $\text{HC}(\text{OEt})_3$

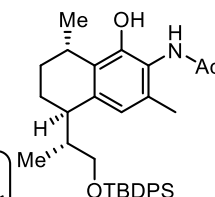


- 1) CDI,  $\text{Et}_3\text{N}$   
 then aq.  $\text{NaHCO}_3$
- 2) HF.pyr
- 3) TPAP, NMO

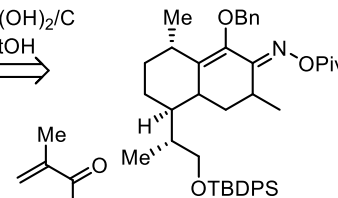
Ley oxidation



- 4)  $\text{PPh}_2$
- 5)  $\text{MsOH}$ , AcOH,  $18\text{ }^\circ\text{C}$

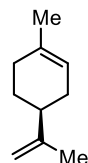


- 1) AcCl,  
 toluene,  $80\text{ }^\circ\text{C}$
- 2)  $\text{Pd}(\text{OH})_2/\text{C}$   
 $\text{H}_2$ , EtOH



- 1) OBn,  $\text{SnCl}_4$   
 DCM,  $-78\text{ }^\circ\text{C}$
- 2) KOH, EtOH,  $-10\text{ }^\circ\text{C}$
- 3)  $\text{SOCl}_2$ , pyr
- 4)  $\text{NH}_2\text{OH}\cdot\text{HCl}$
- 5) PivCl, pyr

5 steps



(S)-(-)-limonene

- 1) thexylborane  
 then  $\text{H}_2\text{O}_2$ , NaOH
- 2) NaOCl
- 3) OAc Amano  
 PS lipase
- 4) TBDPSCI  
 imidazole, DMF
- 5) LDA then TMSCl

